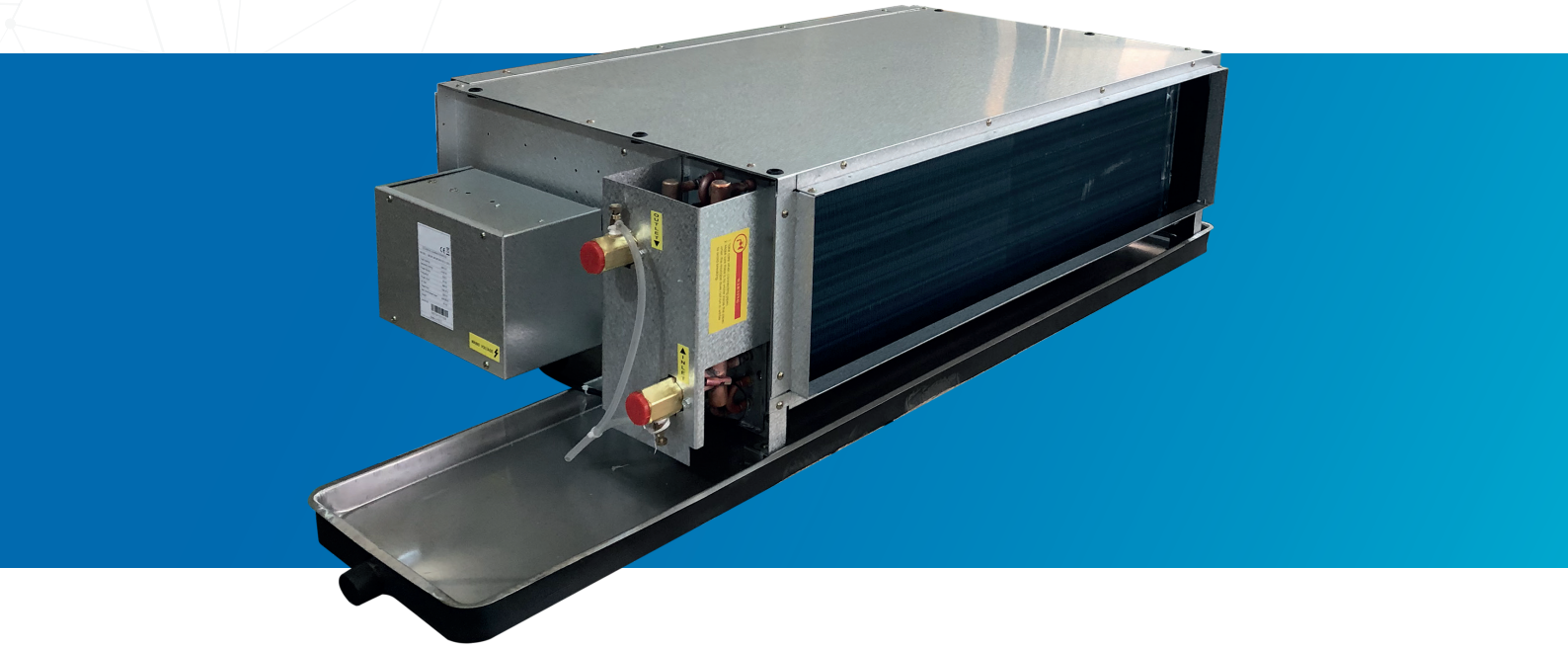
POLAR AIR

INSTALLATION, OPERATION & SERVICE MANUAL

MEDIUM STATIC DUCTED PDWC-EC



POLAR Global
HVAC SYSTEMS

YOUR SATISFACTION, OUR OBJECTIVE

INVESTING IN QUALITY, RELIABILITY & PERFORMANCE

ISO 9001 QUALITY

Every product is manufactured to meet the stringent requirements of the internationally recognized ISO 9001 standard for quality assurance in design, development and production.

CE SAFETY STANDARDS

All products conform to the Certificate Europe directives (Machinery Safety, Electromagnetic Compatibility and Low Voltage), as required throughout the European Community, to guarantee correct safety standards.

WEEE MARK

All products conform to the "**WEEE**" directive to guarantee correct standards of environmental solutions.

World Leading Design and Technology

Equipped with the latest air-conditioning test rooms and manufacturing technology, we produce over 50,000 fan coil units each year, all conforming to the highest international standards of quality and safety.

The Highest Standards of Manufacturing

In order to guarantee the very highest standards and performance, we manage every stage in the manufacturing of our products. Throughout the production process, we maintain strict control, starting with our extensive resources in research and development through to the design and manufacture of almost every individual component, from moulded plastics to the assembly of units and controllers.

Quality Controlled from Start to Finish

Our highly trained staff and strict quality control methods enable us to produce products with an exceptional reputation for reliability and efficiency, maintained over many years. As well as CE certification and ISO 9001, several products ranges have UL / ETL safety approval in the USA and Canada, Eurovent performance and sound certification, and ROHS compliance for Europe, giving you the confidence to know our company is the right choice when selecting fan coil units.

ALWAYS MAKE SURE THIS MANUAL REMAINS WITH THE UNIT. READ THIS MANUAL BEFORE PERFORMING ANY OPERATION ON THE UNIT.

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MODEL CODE NOMENCLATURE

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PDWC	-3R	-800	-V	I	-EC	-RS

Notation		Description
1	PDWC	Medium Static Hydronic Ducted Unit
2	3R	3R: 2-pipe 3-row 4R: 2-pipe 4-row 3R+1: 4-pipe 3-row for cooling and 1 row for heating
3	800	Unit Size (See General Specification Section A for cooling and heating capacities.)
4	V	V – 2 pipe system P – 4 pipe system
5	I	Control type: I –Intelligent Control W – Flexible function Control
6	EC	EC Motor
7	RS	Connection type: RS – Right LS – Left

A. Technical Data

A.1. General Description

The Duct Fan Coil is designed to meet and exceed the demanding requirements for efficiency and quiet operation.

FRAMEWORK
The structure is made of heavy gauge galvanized steel panels with couplings for the connection of ducting and a gravity drain pan with insulation for condensation. Fire-resistant insulation is optional for the internal casing to provide both thermal and acoustic insulation. Insulation is also fitted on the top of coil.

DRAIN PANS
Positive sloped drain pans are steel with powder finish, coated with self-extinguishing closed cell expanded polyethylene with thermal properties. The drain pan can be connected with a 3/4" drain pipe (standard on the same side of coil connections). The drain pan fits a drain pipe of Ø 21mm and is with fire-resistant insulation.

COILS
Constructed with seamless copper tubes and headers. The tubes are mechanically expanded into corrugated aluminum fin material for a permanent primary to secondary surface bond. Coils are tested at 35 bar (500 PSI) and recommended for operation at 20 bar (300 PSI). Coils include manual air vent and water purge valves.

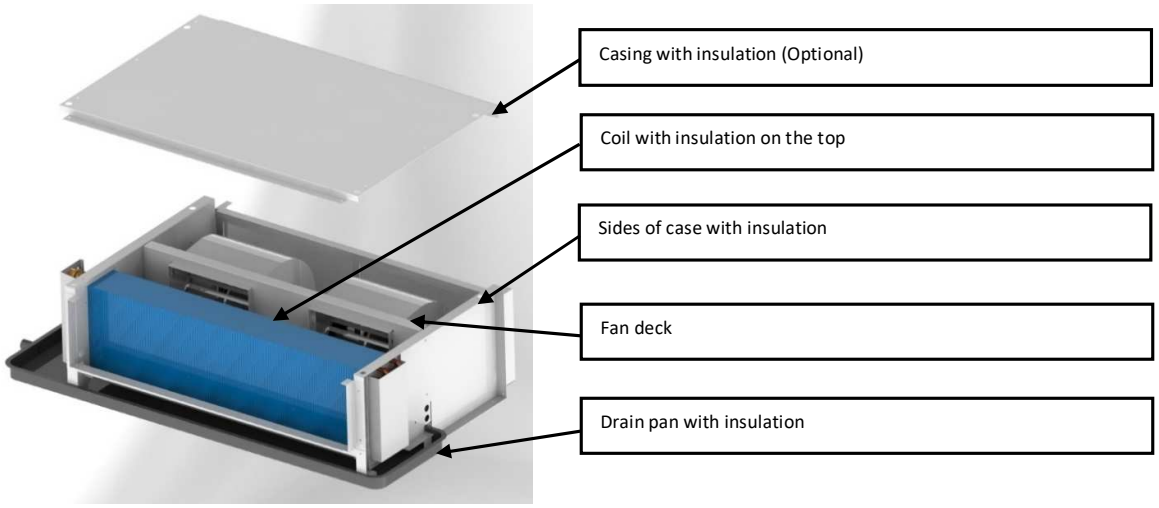
FAN WHEELS HOUSING
Double inlet forward curved centrifugal type. Wheels are statically and dynamically balanced for smooth, quiet operation. The housing is constructed from heavy-gauge galvanized steel with die-formed inlet cones.

EC MOTOR
The unit includes driven controls PCB, a constant torque, permanent magnet, brushless DC motor with a preliminary 3-speed setting that allows for precise air balancing. The driven PCB need to cooperate with the thermostat.

FILTER
is easily removable and washable and is made from self-extinguishing acrylic with an efficiency of class EU2 (G2) (Merv 2-4). G4 (Mer 8) efficiency is optional.

CONTROL SYSTEMS
1. Intelligent control (I type)
Intelligent control board is controlled via Infra-red handset and/or Intelligent wired wall pad, is field programmable and easy to be configured through the wired wall pad or open Modbus protocol with VWV and VAV control logics, provides variable speed indoor fan control, integrates with Intelligent modulating valves to allow Auto Dynamic Balancing and Intelligent Constant Delta T management systems. It controls 2-pipe, 2-pipe with electric heater, 2-pipe with 6-way valve and 4-pipe systems.

2. Flexible control (W type)
This control options features flexible functionality for external thermostat applications, allowing the independent control of drain pumps (if equipped), offering zone control operations, and limited diagnostics. In products where louvers are required, this control allows the stepping motors to open the louver at maximum position or close them when power of the unit is OFF.



A.2. General Specifications

Product range: PDWC-3R-V-EC 3-row coil 2-pipe with EC motor(s)

PDWC-3R-[Size]-V-EC					400	500	600	800	1000	1400	1600	2000
Unit Configuration		Configuration			2-pipe							
		Number Of Fan Blowers			Single		Twin					Four
		Power Supply (V/Ph/Hz)			220-240/1/50-60							
Performance Data	Air	Air Flow	H	m^3/hr	637	803	1128	1429	1830	2322	2694	3651
			M		454	603	872	1230	1284	1795	2047	2948
			L		305	355	489	579	621	944	1393	1713
		ESP	H	Pa	80	80	120	120	120	120	120	120
			M		80	80	120	120	120	120	120	120
			L		60	60	70	70	70	70	70	70
	Cooling	Cooling Capacity	H	kW	3.33	4.19	5.9	7.27	9.22	11.63	13.28	16.86
			M		2.56	3.35	4.86	6.49	7.01	9.52	10.82	14.29
			L		1.88	2.23	3.07	3.56	3.9	5.75	8.01	9.46
		Sensible Cooling Capacity	H		2.38	2.96	4.22	5.25	6.52	8.26	9.47	12.35
			M		1.8	2.35	3.42	4.63	4.91	6.67	7.62	10.33
			L		1.3	1.52	2.11	2.47	2.73	3.93	5.54	6.68
		Latent Cooling Capacity	H		0.95	1.23	1.68	2.02	2.7	3.37	3.81	4.51
			M		0.76	1	1.44	1.86	2.1	2.85	3.2	3.96
			L		0.58	0.71	0.96	1.09	1.17	1.82	2.47	2.78
	Heating	Heating Capacity	H	kW	3.32	4.19	5.9	7.26	9.21	11.62	13.27	17.67
			M		2.56	3.35	4.86	6.48	7	9.52	10.81	14.97
			L		1.88	2.23	3.07	3.56	3.9	5.74	8.01	9.91
		Max. Electric Heater Capacity			3	3	3	6	6	6	9	9
	Sound	Sound Pressure Level (Outlet)		dB(A)	54/50/45	56/53/43	56/54/47	58/56/47	56/52/45	59/57/47	60/58/56	64/62/52
		Sound Pressure Level (Inlet + Radiated)			57/53/48	59/56/46	59/57/50	61/59/50	59/55/48	62/60/50	63/61/59	67/65/55
		Sound Power Level (Outlet)			63/59/54	65/62/52	65/63/56	67/65/56	65/61/54	68/66/56	69/67/59	73/71/61
		Sound Power Level (Inlet + Radiated)			66/62/57	68/65/55	68/66/59	70/68/59	68/64/57	71/69/59	72/70/62	76/74/64
	Electrical	Fan Motor Power	H	W	152	202	195	281	310	413	477	637
			M		84	121	137	208	151	246	304	461
			L		32	34	62	65	70	72	108	142
		Fan Motor Running Current @ H		A	1.32	1.75	1.7	2.45	1.35	1.8	2.1	2.76
	Hydraulic	Cooling Water Flow Rate	H	L/h	570	718	1012	1246	1580	1993	2276	2890
			M		439	575	834	1112	1202	1633	1854	2449
			L		323	382	527	611	669	985	1374	1622
		Cooling Pressure Drop	H	kPa	16.03	26.23	28.49	20.54	26.04	43.89	28.21	26.57
			M		10	17.58	20.1	16.73	15.91	30.65	19.51	19.72
			L		5.76	8.42	8.79	5.69	5.54	12.35	11.37	9.39
		Heating Water Flow Rate	H	L/h	589	739	1029	1240	1770	2044	2372	3029
			M		453	589	848	1108	1351	1683	1902	2567
			L		332	385	535	609	744	1014	1417	1700
		Heating Pressure Drop	H	kPa	12.87	21.15	22.18	16.96	24.25	35.47	23.47	21.77
			M		8.03	14.04	15.65	13.84	14.92	24.99	15.77	16.16
			L		4.58	6.54	6.85	4.72	5.1	10.03	9.28	7.69
		Water Content		L	1.09	1.27	1.84	1.75	2.43	2.88	3.33	3.78
Construction and Packing Data		Water Connections	Type		Socket (Female Threaded)							
			In	in	3/4							
			Out									
		Condensate Drainage Connection										
		Dimensions	L	mm	1055	1155	1355	1355	1455	1655	1855	2215
			W		620			620				
			H		300			350				
		Net Weight		kg	28	37	44	46	48	55	63	83

Conditions:

a. Cooling mode:
- Return air temperature: 27 ºC DB/ 19 ºC WB.
- Inlet/ outlet water temperature: 7 ºC / 12 ºC.

b. Heating mode:
- Return air temperature: 20 ºC.
- Inlet water temperature: 45 ºC / 40 ºC.

Product range: PDWC-4R-V-EC 4-row coil 2-pipe with EC motor(s)

PDWC-4R-[Size]-V-EC					400	500	600	800	1000	1400	1600	2000
Unit Configuration		Configuration			2-pipe							
		Number Of Fan Blowers			Single		Twin					Four
		Power Supply (V/Ph/Hz)			220-240/1/50-60							
Performance Data	Air	Air Flow	H	m^3/hr	633	800	1122	1423	1824	2318	2691	3642
			M		449	599	866	1224	1277	1789	2041	2937
			L		302	349	479	569	610	926	1377	1683
		ESP	H	Pa	70	70	110	110	110	110	110	110
			M		70	70	110	110	110	110	110	110
			L		50	50	60	60	60	60	60	60
	Cooling	Cooling Capacity	H	kW	3	3.8	5.28	6.63	8.3	10.28	12.02	15.95
			M		2.31	3.04	4.34	5.93	6.29	8.4	9.75	13.47
			L		1.68	1.98	2.72	3.23	3.5	5.06	7.13	8.71
		Sensible Cooling Capacity	H		2.06	2.6	3.64	4.57	5.73	7.14	8.33	11.02
			M		1.56	2.06	2.94	4.04	4.26	5.74	6.65	9.18
			L		1.11	1.31	1.8	2.13	2.33	3.37	4.79	5.78
		Latent Cooling Capacity	H		0.94	1.2	1.64	2.06	2.57	3.14	3.69	4.93
			M		0.75	0.98	1.4	1.89	2.03	2.66	3.1	4.29
			L		0.57	0.67	0.92	1.1	1.17	1.69	2.34	2.96
	Heating	Heating Capacity	H	kW	3.09	3.91	5.44	6.83	8.55	10.58	12.37	16.41
			M		2.38	3.13	4.47	6.1	6.47	8.64	10.03	13.86
			L		1.73	2.04	2.8	3.32	3.6	5.21	7.34	8.96
		Max. Electric Heater Capacity			3	3	3	6	6	6	9	9
	Sound	Sound Pressure Level (Outlet)		dB(A)	54/50/45	56/53/43	56/54/47	58/56/47	56/52/45	59/57/47	60/58/56	64/62/52
		Sound Pressure Level (Inlet + Radiated)			57/53/48	59/56/46	59/57/50	61/59/50	59/55/48	62/60/50	63/61/59	67/65/55
		Sound Power Level (Outlet)			63/59/54	65/62/52	65/63/56	67/65/56	65/61/54	68/66/56	69/67/59	73/71/61
		Sound Power Level (Inlet + Radiated)			66/62/57	68/65/55	68/66/59	70/68/59	68/64/57	71/69/59	72/70/62	76/74/64
	Electrical	Fan Motor Power	H	W	152	202	195	281	310	413	477	637
			M		84	121	137	208	151	246	304	461
			L		32	34	62	65	70	72	108	142
		Fan Motor Running Current @ H		A	1.32	1.75	1.7	2.45	1.35	1.8	2.1	2.76
	Hydraulic	Cooling Water Flow Rate	H	L/h	286	362	503	632	791	979	1144	1519
			M		220	290	413	564	599	800	929	1283
			L		160	189	259	307	333	482	679	829
		Cooling Pressure Drop	H	kPa	17.2	28.8	21.7	17.6	28.1	15.2	22.5	40.8
			M		10.7	19.3	15.2	14.4	17.0	10.6	15.4	30.1
			L		6.1	8.9	6.6	4.8	5.9	4.3	8.8	13.7
		Heating Water Flow Rate	H	L/h	286	362	503	632	791	979	1144	1519
			M		220	290	413	564	599	800	929	1283
			L		160	189	259	307	333	482	679	829
		Heating Pressure Flow Rate	H	kPa	15.5	25.9	19.5	15.8	25.2	13.7	20.2	36.7
			M		9.7	17.4	13.7	12.9	15.3	9.5	13.9	27.1
			L		5.5	8.0	5.9	4.3	5.3	3.8	7.9	12.4
		Water Content		L	1.45	1.69	2.45	2.33	3.24	3.84	4.44	5.04
Construction and Packing Data		Water Connections	Type		Socket (Female Threaded)							
			In	in	3/4							
			Out									
		Condensate Drainage Connection										
		Dimensions	L	mm	1055	1155	1355	1355	1455	1655	1855	2215
			W		620			620				
			H		300			350				
		Net Weight		kg	28	37	44	46	48	55	63	83

Conditions:

a. Cooling mode:
- Return air temperature: 24ºC DB/ 18ºC WB.
- Inlet/ outlet water temperature: 5.5ºC/ 14.5ºC.

b. Heating mode:
- Return air temperature: 24 ºC.
- Inlet water temperature: 50 ºC.
- Same water flow as cooling mode.

Product range: PDWC-3R+1-P-EC 3-row coil for cooling and 1-row coil for heating 4-pipe with EC motor(s)

PDWC-3R+1-[Size]-P-EC					400	500	600	800	1000	1400	1600	2000
Unit Configuration		Configuration			4-pipe							
		Number of Fan Blowers			Single		Twin					Four
		Power Supply (V/Ph/Hz)			220-240/1/50-60							
Performance Data	Air	Air Flow	H	m^3/hr	633	800	1122	1423	1824	2318	2691	3642
			M		449	599	866	1224	1277	1789	2041	2937
			L		302	349	479	569	610	926	1377	1683
		ESP	H	Pa	70	70	110	110	110	110	110	110
			M		70	70	110	110	110	110	110	110
			L		50	50	60	60	60	60	60	60
	Cooling	Cooling Capacity	H	kW	3.3	4.19	5.86	7.21	9.14	11.63	13.28	16.86
			M		2.53	3.35	4.82	6.49	6.92	9.52	10.7	14.29
			L		1.85	2.19	3.02	3.56	3.79	5.62	7.88	9.32
		Sensible Cooling Capacity	H		2.36	2.96	4.19	5.21	6.46	8.26	9.47	12.35
			M		1.78	2.35	3.39	4.63	4.84	6.67	7.54	10.33
			L		1.28	1.49	2.07	2.47	2.65	3.85	5.44	6.58
		Latent Cooling Capacity	H		0.94	1.23	1.67	2	2.68	3.37	3.81	4.51
			M		0.75	1	1.43	1.86	2.08	2.85	3.16	3.96
			L		0.57	0.7	0.95	1.09	1.14	1.77	2.44	2.74
	Heating	Heating Capacity	H	kW	2.14	2.67	3.73	4.39	5.77	7.15	8.3	10.8
			M		1.64	2.13	3.04	3.88	4.41	5.88	6.72	9.13
			L		1.2	1.39	1.9	2.11	2.43	3.46	4.92	5.96
	Sound	Sound Pressure Level (Outlet)		dB(A)	54/50/45	56/53/43	56/54/47	58/56/47	56/52/45	59/57/47	60/58/56	64/62/52
		Sound Pressure Level (Inlet + Radiated)			57/53/48	59/56/46	59/57/50	61/59/50	59/55/48	62/60/50	63/61/59	67/65/55
		Sound Power Level (Outlet)			63/59/54	65/62/52	65/63/56	67/65/56	65/61/54	68/66/56	69/67/59	73/71/61
		Sound Power Level (Inlet + Radiated)			66/62/57	68/65/55	68/66/59	70/68/59	68/64/57	71/69/59	72/70/62	76/74/64
	Electrical	Fan Motor Power	H	W	152	202	195	281	310	413	477	637
			M		84	121	137	208	151	246	304	461
			L		32	34	62	65	70	72	108	142
		Fan Motor Running Current @ H		A	1.32	1.75	1.7	2.45	1.35	1.8	2.1	2.76
	Hydraulic	Cooling Water Flow Rate	H	L/h	566	718	1005	1237	1566	1993	2276	2890
			M		434	575	826	1112	1186	1633	1834	2449
			L		318	375	517	611	650	964	1351	1598
		Cooling Pressure Drop	H	kPa	15.81	26.23	28.11	20.26	25.63	43.89	28.21	26.57
			M		9.8	17.58	19.74	16.73	15.55	30.65	19.13	19.72
			L		5.59	8.13	8.51	5.69	5.26	11.87	11.03	9.15
		Heating Water Flow Rate	H	L/h	184	229	319	376	495	613	712	925
			M		141	182	261	333	378	504	576	782
			L		103	119	163	181	208	297	421	511
		Heating Pressure Drop	H	kPa	10.45	17.16	5.84	8	16.6	8.96	13.14	23.44
			M		6.47	11.39	4.05	6.41	10.21	6.31	8.97	17.33
			L		3.65	5.3	1.73	2.13	3.49	2.43	5.12	8.05
		Cooling water content		L	1.09	1.27	1.84	1.75	2.43	2.88	3.33	3.78
		Heating water content			0.36	0.42	0.61	0.58	0.81	0.96	1.11	1.26
Construction and Packing Data		Water Connections	Type		Socket (Female Threaded)							
			In	in	3/4							
			Out									
		Condensate Drainage Connection										
		Dimensions	L	mm	1055	1155	1355	1355	1455	1655	1855	2215
			W		620			620				
			H		300			350				
		Net Weight		kg	28	37	44	46	48	55	63	83

Conditions:

a. Cooling mode:
- Return air temperature: 27 ºC DB/ 19 ºC WB.
- Inlet/ outlet water temperature: 7 ºC / 12 ºC.

b. Heating mode:
- Return air temperature: 20 ºC.
- Inlet /outlet water temperature: 55 ºC / 45 ºC.

A.3. Coil Data

2-Pipe Systems 3 rows coil

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PDWC-3R-400	200	580	12.7	3	66	3	9.52
PDWC-3R-500		680				3	
PDWC-3R-600		980				4	
PDWC-3R-800	300	780				5	
PDWC-3R-1000		1080				6	
PDWC-3R-1400		1280				6	
PDWC-3R-1600		1480				8	
PDWC-3R-2000		1680				10	

2-Pipe Systems-4 rows coil

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PDWC-4R-400	200	580	12.7	4	88	2	9.52
PDWC-4R-500		680				2	
PDWC-4R-600		980				3	
PDWC-4R-800	300	980				4	
PDWC-4R-1000		1080				4	
PDWC-4R-1400		1280				6	
PDWC-4R-1600		1480				6	
PDWC-4R-2000		1680				6	

4-pipe system 1-row heating coil

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PDWC-400	250	580	12.7	1	22	1	9.52
PDWC-500		680				1	
PDWC-600		980				2	
PDWC-800	300	780				2	
PDWC-1000		1080				2	
PDWC-1400		1280				3	
PDWC-1600		1480				3	
PDWC-2000		1680				3	

A.4. Sound Data

Sound Power (Inlet + Radiated)

Model		PDWC-400-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		45.8	48.0	51.9	55.0	57.4	60.2	62.3	64.3	66.4	68.0
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	3.8	2.2	8.2	3.3	5.5	9.3	7.1	15.7	16.3	17.8
	25.0 Hz	1.2	0.9	5.2	1.2	4.9	0.9	4.7	7.4	9.5	17.1
	31.5 Hz	5.7	1.9	9.7	9.9	9.1	6.6	13.6	15.1	13.3	13.6
	40.0 Hz	3.6	7.8	12.4	6.1	11.6	12.8	14.1	19.8	18.4	19.9
	50.0 Hz	7.9	5.8	14.6	11.8	10.7	12.1	14.4	19.3	15.7	19.6
	63.0 Hz	5.2	9.5	18.1	15.3	16.2	20.1	21.2	23.2	28.2	25.5
	80.0 Hz	12.2	16.2	20.0	22.5	24.7	29.3	31.3	30.8	30.8	36.2
	100.0 Hz	15.4	18.6	22.8	27.2	30.8	31.1	35.3	36.5	39.1	39.4
	125.0 Hz	21.5	23.2	29.4	33.8	36.3	38.2	42.1	41.0	44.0	46.6
	160.0 Hz	27.1	30.6	34.9	37.1	41.3	42.6	47.2	49.5	51.3	51.0
	200.0 Hz	41.9	34.2	38.7	40.1	42.1	44.7	49.8	49.3	49.8	53.2
	250.0 Hz	28.3	28.7	32.1	35.7	38.0	42.6	43.0	45.4	46.9	49.6
	315.0 Hz	33.3	36.3	39.1	41.6	45.0	47.2	48.9	52.1	53.0	54.1
	400.0 Hz	33.8	38.8	42.6	44.9	48.5	49.0	51.1	53.8	54.3	55.3
	500.0 Hz	39.1	41.8	44.4	48.2	49.6	54.0	54.6	56.0	57.8	58.8
	630.0 Hz	35.3	38.4	42.3	45.1	48.6	50.3	51.5	54.0	55.1	56.9
	800.0 Hz	34.6	38.9	44.5	45.8	49.2	52.6	53.8	56.5	57.7	59.2
	1000.0 Hz	33.8	38.1	41.8	45.5	48.7	51.1	53.0	55.2	57.9	58.6
	1250.0 Hz	30.3	35.4	39.1	42.3	46.3	49.2	51.5	54.2	55.1	57.8
	1600.0 Hz	28.5	34.1	39.2	42.3	45.0	48.1	50.1	52.9	55.3	58.0
	2000.0 Hz	24.8	31.9	36.9	40.6	44.3	46.7	48.9	51.4	53.1	55.2
	2500.0 Hz	21.4	27.9	33.7	38.2	42.1	44.8	47.7	50.0	51.7	53.7
	3150.0 Hz	18.7	24.9	30.7	35.1	39.0	42.2	45.7	47.3	49.6	52.0
	4000.0 Hz	16.7	21.1	26.8	31.7	35.5	39.1	42.2	44.4	46.9	49.2
	5000.0 Hz	15.9	18.2	23.5	27.7	32.1	35.9	39.1	41.5	43.9	46.4
	6300.0 Hz	15.5	16.7	20.6	25.8	30.2	34.2	37.6	40.6	42.8	45.2
	8000.0 Hz	15.7	17.4	20.2	24.4	28.4	33.0	36.2	39.3	41.6	44.5
	10000.0 Hz	12.7	13.0	14.7	18.7	23.5	28.0	31.6	34.9	37.7	40.7
	12500.0 Hz	10.0	10.3	10.9	13.2	16.7	21.0	25.2	28.4	31.6	34.8
	16000.0 Hz	20.2	20.8	21.4	21.8	22.2	22.5	23.0	23.9	25.1	27.1

Model		PDWC-500-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		44.7	47.7	51.6	55.0	58.3	60.7	63.2	65.2	66.8	68.2
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	10.0	8.4	8.0	12.1	9.6	7.2	14.2	20.2	16.6	15.5
	25.0 Hz	0.5	8.7	10.3	6.1	3.6	7.3	2.8	6.3	12.2	24.5
	31.5 Hz	1.4	9.8	10.3	5.0	4.8	9.1	10.2	6.9	8.7	7.3
	40.0 Hz	4.5	6.1	9.5	7.6	10.2	14.2	17.7	14.3	18.4	15.6
	50.0 Hz	5.6	9.0	12.4	12.0	10.0	15.1	15.4	15.2	17.3	19.2
	63.0 Hz	9.2	11.0	16.7	17.0	19.1	20.9	20.0	23.4	26.1	28.1
	80.0 Hz	12.0	18.1	19.5	24.2	22.8	26.4	26.9	32.0	33.4	35.0
	100.0 Hz	15.1	20.0	22.4	24.6	30.3	33.2	32.4	34.0	37.7	39.2
	125.0 Hz	24.3	26.6	29.9	34.2	36.7	37.4	41.6	44.6	46.3	45.3
	160.0 Hz	26.9	29.3	37.6	38.2	43.1	43.9	48.5	50.8	53.6	55.9
	200.0 Hz	39.0	33.0	37.7	42.6	47.1	49.8	53.5	55.8	55.7	56.9
	250.0 Hz	26.5	29.8	33.0	37.5	39.8	42.7	45.2	48.1	50.1	51.7
	315.0 Hz	33.2	36.4	40.2	43.2	45.3	47.2	50.5	52.2	54.2	54.4
	400.0 Hz	34.8	40.0	42.0	44.6	47.8	49.9	50.3	52.6	53.9	55.9
	500.0 Hz	37.8	41.4	45.5	47.6	50.4	54.0	55.3	56.7	57.3	59.6
	630.0 Hz	32.3	38.7	41.7	44.0	47.5	49.9	52.0	53.7	54.6	56.6
	800.0 Hz	33.4	38.7	42.3	46.4	49.8	52.5	54.3	56.1	58.0	59.0
	1000.0 Hz	32.6	37.2	40.8	45.1	48.6	51.0	52.7	55.0	57.1	58.3
	1250.0 Hz	30.4	35.6	39.7	42.9	45.7	48.9	51.3	54.1	55.4	57.1
	1600.0 Hz	28.5	35.0	39.9	42.4	45.6	48.3	50.5	52.8	55.4	57.3
	2000.0 Hz	25.8	32.5	37.9	41.7	45.2	48.0	49.8	52.0	54.3	56.2
	2500.0 Hz	22.2	29.0	34.3	38.8	42.3	45.6	48.0	49.9	51.5	54.1
	3150.0 Hz	18.8	25.6	30.5	35.0	39.5	42.8	45.8	48.2	49.8	52.1
	4000.0 Hz	17.8	23.2	28.0	32.8	37.1	40.4	43.5	46.3	48.1	51.1
	5000.0 Hz	16.1	19.8	24.6	29.5	34.2	37.9	40.5	43.1	45.5	48.0
	6300.0 Hz	15.5	18.4	23.1	27.8	32.5	36.6	39.6	42.3	44.4	46.8
	8000.0 Hz	15.0	16.9	21.0	25.9	31.2	34.6	38.3	41.3	43.5	45.8
	10000.0 Hz	13.0	13.4	15.4	20.3	25.8	29.6	33.7	37.3	40.0	42.6
	12500.0 Hz	9.9	10.3	11.2	14.5	19.8	23.8	27.7	31.3	34.3	37.4
	16000.0 Hz	18.6	19.9	20.7	21.2	21.2	21.7	22.4	24.3	25.9	28.9

Model		PDWC-600-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		44.0	48.6	52.2	55.8	58.6	61.4	63.5	65.9	67.9	69.7
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	1.5	-3.2	11.2	4.3	6.3	7.5	9.5	10.6	14.0	15.4
	25.0 Hz	-3.0	-5.2	9.1	-3.1	-1.0	1.8	6.0	3.3	6.7	15.1
	31.5 Hz	-1.9	3.3	6.7	6.4	10.2	12.1	12.2	16.1	16.8	15.1
	40.0 Hz	0.1	3.6	8.4	6.6	7.0	12.2	13.4	14.8	18.7	24.0
	50.0 Hz	4.4	5.6	10.8	11.9	12.7	13.9	19.2	18.0	19.4	23.9
	63.0 Hz	10.0	9.7	14.9	16.9	23.4	22.2	30.7	28.1	27.0	31.8
	80.0 Hz	12.4	16.9	22.3	24.3	27.9	30.2	29.6	31.3	33.1	33.5
	100.0 Hz	15.4	20.4	20.8	29.1	30.7	32.4	35.1	40.1	39.4	43.5
	125.0 Hz	20.5	27.8	29.9	34.7	39.0	39.7	45.8	43.1	48.2	47.8
	160.0 Hz	24.8	29.2	33.7	38.6	40.7	42.5	47.9	49.3	50.8	53.3
	200.0 Hz	25.7	30.7	33.2	39.5	42.0	45.0	46.7	49.9	51.2	54.2
	250.0 Hz	28.5	31.8	34.3	39.1	40.6	42.8	46.4	48.7	50.8	51.4
	315.0 Hz	31.0	35.9	39.2	41.7	44.5	45.8	47.8	50.2	53.6	54.7
	400.0 Hz	35.6	40.9	42.4	45.8	48.2	49.9	51.6	54.2	56.1	55.7
	500.0 Hz	38.4	41.8	45.5	47.5	48.8	52.5	54.2	54.5	56.4	58.0
	630.0 Hz	32.3	38.4	41.1	43.9	47.0	49.4	51.8	53.5	55.2	56.5
	800.0 Hz	33.6	39.5	43.1	47.3	50.6	53.9	55.3	57.4	59.6	61.3
	1000.0 Hz	33.6	38.8	43.3	46.6	50.5	53.6	55.7	57.2	59.8	60.2
	1250.0 Hz	32.9	37.2	41.6	44.9	48.4	51.7	54.2	56.8	58.5	60.5
	1600.0 Hz	28.9	35.5	40.7	43.9	46.9	49.9	52.5	55.8	58.1	60.0
	2000.0 Hz	25.3	32.9	38.1	42.5	45.7	48.6	51.4	53.6	55.9	57.8
	2500.0 Hz	21.9	28.8	35.2	39.5	43.5	46.5	49.4	52.1	54.5	56.4
	3150.0 Hz	19.4	25.8	31.9	37.0	41.1	44.5	47.5	50.0	52.6	54.6
	4000.0 Hz	21.1	23.0	29.4	34.6	39.2	42.3	45.7	48.4	51.1	53.1
	5000.0 Hz	21.7	19.9	26.1	31.7	36.1	39.7	43.4	46.0	48.5	50.9
	6300.0 Hz	24.6	17.8	23.1	29.3	34.5	38.7	42.3	45.1	47.8	50.0
	8000.0 Hz	22.6	16.4	20.6	26.7	31.8	36.6	40.5	43.4	46.5	48.8
	10000.0 Hz	15.7	13.8	16.0	20.8	26.2	31.3	35.5	38.9	42.1	45.0
	12500.0 Hz	12.1	11.6	12.4	15.4	19.2	24.0	28.7	32.1	35.8	38.9
	16000.0 Hz	26.0	27.5	28.2	29.3	29.8	29.5	30.8	31.2	31.6	32.1

Model		PDWC-800-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		43.7	48.5	52.4	55.9	58.8	61.3	63.7	66.1	68.0	69.6
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	-1.7	0.5	1.1	-1.3	6.9	6.9	1.8	5.2	14.5	14.6
	25.0 Hz	-3.1	-4.6	2.3	-0.3	1.5	1.3	2.5	0.5	8.4	14.0
	31.5 Hz	-6.1	-4.1	8.4	3.0	5.8	4.7	12.5	9.0	11.7	15.4
	40.0 Hz	3.4	5.6	6.1	8.9	15.1	9.2	17.2	19.8	19.4	20.1
	50.0 Hz	3.6	7.1	9.1	10.2	10.8	14.2	17.8	17.7	17.1	20.1
	63.0 Hz	9.5	8.3	18.5	19.0	21.3	23.2	26.0	24.7	29.9	28.1
	80.0 Hz	18.5	22.7	23.4	28.1	26.1	28.9	29.5	33.1	33.6	35.6
	100.0 Hz	20.8	23.7	26.6	32.4	34.3	35.3	37.1	41.7	41.0	40.1
	125.0 Hz	24.2	29.8	32.8	38.2	43.1	43.7	45.7	48.8	47.8	50.1
	160.0 Hz	28.9	31.7	39.9	43.6	49.1	49.3	51.8	55.2	54.3	56.9
	200.0 Hz	32.2	31.0	37.9	41.3	45.6	48.3	51.0	56.6	55.4	57.4
	250.0 Hz	28.3	31.1	35.4	38.4	42.4	46.4	47.6	50.7	52.9	57.0
	315.0 Hz	33.2	36.2	41.7	43.2	44.8	48.9	51.3	52.4	56.5	58.1
	400.0 Hz	33.4	39.3	42.0	45.7	47.6	50.8	52.6	54.3	55.8	58.5
	500.0 Hz	36.4	42.1	44.8	48.0	49.5	52.5	53.7	57.4	58.6	61.5
	630.0 Hz	33.9	38.9	41.8	45.7	48.8	50.4	53.9	55.3	57.0	58.8
	800.0 Hz	32.8	39.0	42.6	46.2	49.1	50.9	53.8	55.4	57.4	58.2
	1000.0 Hz	32.9	38.5	42.3	45.4	48.6	50.9	52.9	55.5	56.7	58.8
	1250.0 Hz	32.0	37.3	41.0	44.7	47.6	50.1	52.1	55.1	56.1	58.3
	1600.0 Hz	31.3	36.1	40.0	44.2	47.0	49.2	51.2	54.3	56.3	57.8
	2000.0 Hz	26.5	34.4	38.2	42.6	45.5	48.0	50.6	53.4	54.7	57.0
	2500.0 Hz	24.2	30.6	36.5	40.9	44.7	46.8	49.2	51.9	54.1	55.8
	3150.0 Hz	20.5	27.1	32.8	38.1	41.6	44.6	47.2	49.7	51.9	53.5
	4000.0 Hz	18.3	23.9	29.7	35.2	38.8	41.8	45.1	48.2	50.3	52.1
	5000.0 Hz	16.7	20.6	26.6	31.9	36.1	39.5	42.9	45.7	48.1	50.4
	6300.0 Hz	16.0	18.6	24.5	30.6	34.9	38.7	41.9	44.5	47.0	49.1
	8000.0 Hz	15.9	18.2	22.4	28.1	32.8	37.4	40.8	44.0	46.5	48.5
	10000.0 Hz	13.0	13.9	17.3	23.0	27.4	31.5	35.7	39.7	42.7	45.3
	12500.0 Hz	10.3	10.8	12.3	16.0	20.2	24.4	28.2	32.3	35.5	38.5
	16000.0 Hz	28.1	30.0	31.3	31.9	31.9	31.6	31.0	31.2	31.4	31.9

Model		PDWC-1000-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		45.6	49.7	53.4	56.7	59.9	63.9	65.0	67.2	69.3	71.4
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	0.0	3.9	11.0	-2.8	8.0	7.2	11.0	14.8	16.0	15.3
	25.0 Hz	2.8	-0.7	1.6	4.7	3.2	9.1	9.4	10.5	11.9	15.8
	31.5 Hz	5.7	3.6	4.2	6.9	7.9	13.5	12.6	15.2	18.2	15.4
	40.0 Hz	14.3	10.5	11.6	9.4	18.9	17.2	16.9	18.5	18.1	16.6
	50.0 Hz	8.9	7.9	15.7	14.8	16.2	16.9	19.4	20.5	23.1	25.5
	63.0 Hz	13.4	18.8	17.1	23.5	25.0	24.9	27.3	31.5	30.6	32.5
	80.0 Hz	12.3	19.8	24.6	28.6	29.2	32.9	32.8	35.4	37.2	38.3
	100.0 Hz	18.3	24.6	30.1	32.5	34.0	37.2	40.6	40.4	46.8	43.4
	125.0 Hz	21.3	29.8	32.7	38.4	41.0	43.6	47.7	49.3	50.3	53.0
	160.0 Hz	28.0	31.7	34.1	40.7	43.0	48.4	52.1	52.4	54.8	57.2
	200.0 Hz	28.4	32.8	38.8	39.0	43.8	48.1	50.7	53.0	55.4	60.4
	250.0 Hz	28.0	32.0	35.2	39.3	43.8	47.3	49.4	52.4	54.5	57.0
	315.0 Hz	32.5	37.4	40.2	43.7	45.9	50.1	52.5	54.8	56.6	58.7
	400.0 Hz	36.3	41.3	44.6	46.2	48.6	54.4	53.8	55.0	56.8	59.8
	500.0 Hz	36.3	39.5	44.6	46.3	49.5	51.2	53.3	54.9	56.8	58.3
	630.0 Hz	34.8	39.1	43.1	46.2	48.9	51.1	54.3	56.1	57.1	59.1
	800.0 Hz	35.7	39.9	44.6	48.6	51.4	53.2	56.7	58.4	60.3	60.1
	1000.0 Hz	33.3	39.1	43.5	47.1	49.8	52.7	55.0	57.2	59.5	60.3
	1250.0 Hz	32.3	39.1	43.1	46.7	49.8	51.9	54.8	57.3	59.0	60.9
	1600.0 Hz	31.1	36.9	41.2	45.6	48.4	51.4	53.8	56.0	58.6	60.5
	2000.0 Hz	28.7	35.4	40.7	44.7	47.5	56.0	53.9	55.4	58.2	60.0
	2500.0 Hz	25.3	32.2	38.5	43.1	46.3	50.0	51.5	53.9	56.2	58.1
	3150.0 Hz	23.0	29.8	35.6	40.1	43.4	50.6	49.5	52.1	54.1	56.2
	4000.0 Hz	20.7	27.0	33.0	37.8	41.9	49.1	48.2	51.0	53.4	55.4
	5000.0 Hz	19.0	24.6	30.8	35.5	39.5	46.2	46.0	48.9	51.3	53.4
	6300.0 Hz	21.4	24.7	30.2	34.8	38.9	47.6	45.9	48.6	51.1	53.1
	8000.0 Hz	39.3	40.2	40.6	41.7	43.3	46.8	46.6	49.1	51.1	53.0
	10000.0 Hz	23.5	25.5	27.1	30.5	34.1	43.5	40.8	43.8	46.5	48.9
	12500.0 Hz	16.7	18.0	19.2	21.7	25.9	36.0	34.0	37.4	40.4	43.2
	16000.0 Hz	25.5	25.3	25.2	24.8	25.1	28.8	27.7	29.8	32.0	34.4

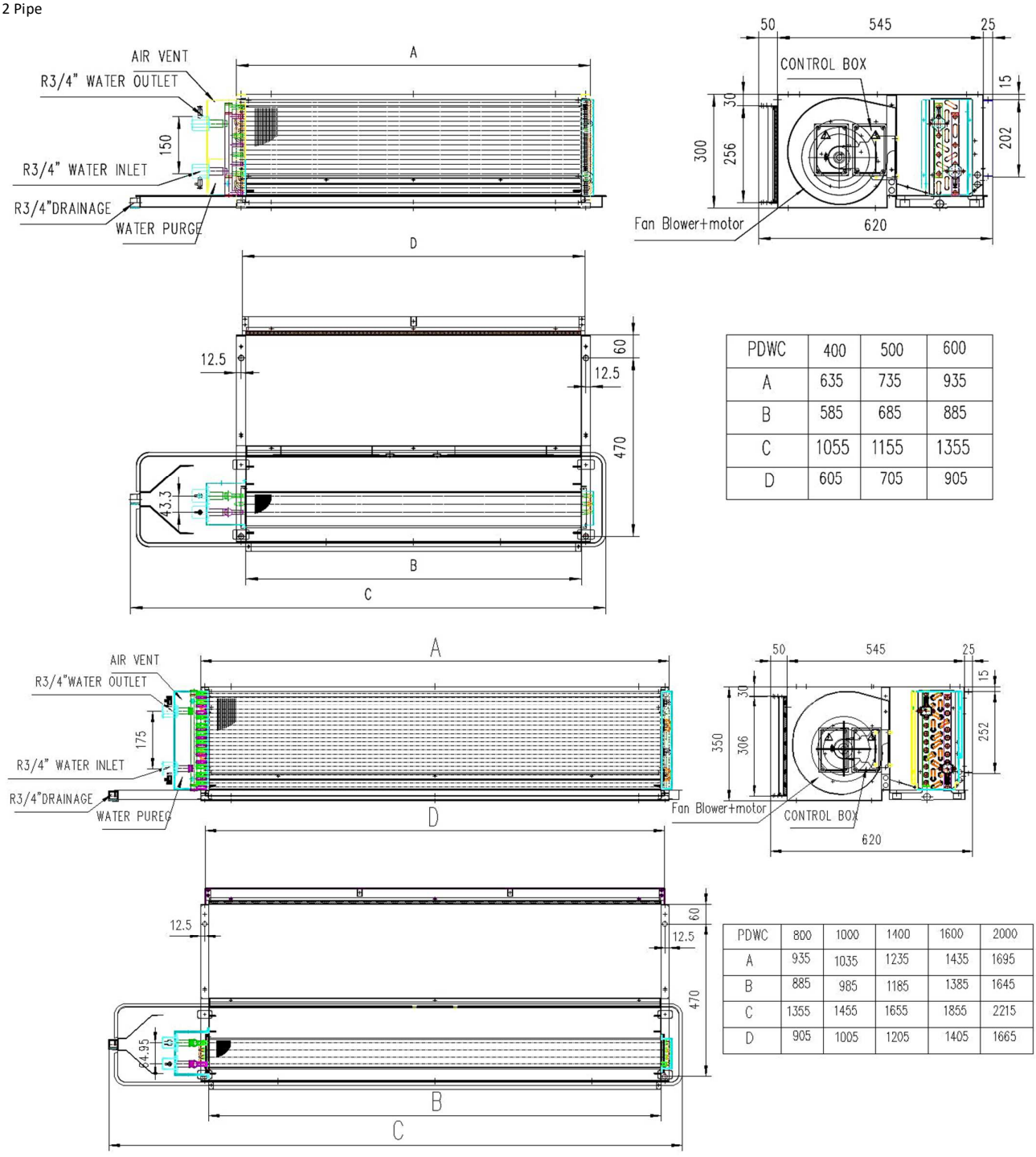
Model		PDWC-1400-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		48.2	54.8	55.0	58.7	61.4	64.1	66.6	69.0	70.9	71.8
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	-0.5	4.1	3.4	2.7	7.8	3.0	7.8	11.6	8.4	15.6
	25.0 Hz	-1.4	-4.1	0.7	3.1	1.6	3.2	12.4	5.5	7.1	18.7
	31.5 Hz	1.6	3.5	3.7	4.4	10.4	13.0	14.1	13.2	14.9	11.4
	40.0 Hz	4.8	13.7	9.0	11.4	13.2	15.6	18.5	18.6	21.8	17.9
	50.0 Hz	7.1	6.3	17.5	16.5	17.0	16.4	15.9	18.4	20.8	22.5
	63.0 Hz	8.8	18.1	19.6	28.7	27.9	28.5	26.4	30.0	33.1	36.6
	80.0 Hz	18.9	25.2	24.4	29.8	33.2	32.1	34.9	35.7	38.2	40.2
	100.0 Hz	21.8	28.6	30.3	34.7	36.1	41.4	41.6	45.6	47.2	46.0
	125.0 Hz	26.9	32.0	36.5	39.6	44.3	43.2	47.3	51.9	52.0	53.1
	160.0 Hz	29.9	35.8	38.3	43.9	46.5	52.6	50.8	55.4	56.9	57.5
	200.0 Hz	29.8	35.8	40.4	43.1	47.5	50.3	53.9	57.1	59.0	60.0
	250.0 Hz	29.4	36.3	39.4	42.4	44.9	49.2	53.3	54.8	58.0	58.8
	315.0 Hz	36.0	39.2	41.9	46.1	50.1	51.8	54.3	57.8	59.3	60.4
	400.0 Hz	36.5	41.2	44.7	47.2	48.6	53.3	54.8	55.6	57.8	59.8
	500.0 Hz	36.6	40.8	44.7	47.7	50.0	52.2	53.7	56.0	57.9	59.0
	630.0 Hz	35.7	41.5	44.0	48.6	51.4	53.4	55.8	57.5	59.3	59.3
	800.0 Hz	36.3	41.4	44.5	49.7	51.8	53.9	56.4	58.1	59.6	60.4
	1000.0 Hz	35.6	41.3	44.6	48.2	52.1	54.6	56.9	59.0	60.3	61.0
	1250.0 Hz	34.6	40.4	43.6	48.1	50.3	53.6	56.2	58.3	60.4	61.2
	1600.0 Hz	33.2	39.5	43.2	47.2	49.7	53.4	55.6	57.8	60.3	61.8
	2000.0 Hz	29.9	37.7	41.4	45.6	49.0	52.0	54.5	56.3	59.2	59.6
	2500.0 Hz	26.7	34.3	40.1	43.5	47.4	50.2	52.7	55.0	57.5	58.2
	3150.0 Hz	24.7	32.6	38.2	42.4	46.1	49.1	51.7	54.0	56.6	57.6
	4000.0 Hz	22.3	30.4	36.2	40.4	44.3	47.5	50.8	53.0	55.2	56.2
	5000.0 Hz	20.2	27.3	33.3	38.2	42.0	45.5	48.5	51.2	53.6	55.0
	6300.0 Hz	24.7	28.2	32.9	37.2	41.7	45.0	47.9	50.5	52.8	54.0
	8000.0 Hz	44.2	45.2	46.1	46.4	46.7	48.3	49.8	51.7	53.2	54.0
	10000.0 Hz	25.4	26.7	28.9	31.6	35.2	38.8	42.2	45.3	47.9	49.5
	12500.0 Hz	18.0	19.4	21.8	24.0	27.7	32.3	35.5	38.9	41.9	43.6
	16000.0 Hz	26.6	26.6	26.4	26.4	26.5	28.1	30.0	32.3	34.2	35.4

Model		PDWC-1600-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		48.0	52.0	55.8	59.2	62.0	64.7	67.0	69.5	71.3	72.2
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	-0.6	4.5	-0.7	-0.1	5.4	11.2	13.4	19.3	15.8	20.4
	25.0 Hz	-1.8	0.2	4.2	-0.3	1.2	6.7	9.7	5.8	13.0	23.0
	31.5 Hz	6.6	2.1	7.2	4.4	11.0	12.3	10.3	10.4	16.3	15.4
	40.0 Hz	7.6	10.2	8.9	13.4	12.7	17.0	19.5	16.1	18.1	20.1
	50.0 Hz	8.1	9.1	14.2	17.6	17.1	18.7	24.8	22.8	23.1	23.8
	63.0 Hz	15.4	16.1	21.6	18.9	25.4	25.8	28.9	29.8	32.5	35.2
	80.0 Hz	18.1	24.9	25.0	27.2	29.8	30.6	36.8	36.9	36.8	39.4
	100.0 Hz	21.2	26.8	32.9	35.7	37.3	38.4	39.5	36.8	43.8	44.4
	125.0 Hz	27.3	33.7	35.0	39.3	44.6	46.4	47.3	52.1	51.1	50.7
	160.0 Hz	30.4	34.9	42.9	43.9	45.7	51.0	52.0	55.1	57.6	55.4
	200.0 Hz	31.5	37.0	40.9	45.6	48.8	52.5	53.4	56.8	58.2	59.1
	250.0 Hz	31.5	36.7	39.1	43.1	47.8	50.1	52.0	55.9	55.9	59.4
	315.0 Hz	33.6	38.9	42.6	45.8	48.2	52.7	53.2	57.9	58.5	59.1
	400.0 Hz	38.3	42.9	45.9	47.7	50.3	52.7	55.7	57.3	59.2	60.0
	500.0 Hz	37.3	40.7	45.2	47.4	49.9	52.2	55.1	56.7	57.9	58.8
	630.0 Hz	36.7	41.1	45.9	49.4	51.7	53.2	55.4	56.3	59.6	59.3
	800.0 Hz	35.1	40.9	44.8	47.7	51.4	53.3	56.4	57.3	59.2	59.8
	1000.0 Hz	36.1	41.3	45.5	48.4	51.1	53.7	56.0	57.8	59.4	61.2
	1250.0 Hz	37.0	41.6	45.9	49.2	52.3	54.5	56.6	59.0	60.9	61.9
	1600.0 Hz	36.0	41.4	45.1	48.8	51.4	54.1	57.1	59.8	61.4	62.3
	2000.0 Hz	32.5	39.0	43.8	47.9	50.5	52.8	55.2	58.2	59.8	60.7
	2500.0 Hz	29.7	36.8	42.2	46.1	49.7	52.4	54.5	56.8	58.9	59.9
	3150.0 Hz	27.6	33.7	39.6	44.2	48.3	50.9	53.6	56.1	57.9	58.9
	4000.0 Hz	25.6	32.2	37.6	42.0	45.7	49.1	52.3	54.7	57.1	58.1
	5000.0 Hz	23.8	29.6	35.3	39.7	43.5	46.7	50.1	52.4	54.9	55.9
	6300.0 Hz	25.9	30.4	35.4	39.9	43.7	47.0	49.9	52.6	54.6	55.8
	8000.0 Hz	41.8	43.0	44.1	45.2	46.9	48.7	51.1	53.2	54.6	55.7
	10000.0 Hz	26.8	28.7	31.1	35.2	38.6	41.9	45.6	48.6	50.5	51.7
	12500.0 Hz	21.5	23.2	25.4	29.8	33.6	36.7	40.4	43.4	45.5	46.9
	16000.0 Hz	32.2	32.3	32.1	31.9	32.2	32.5	34.4	36.1	37.7	38.7

Model		PDWC-2000-EC									
Speed		500RPM	600RPM	700RPM	800RPM	900RPM	1000RPM	1100RPM	1200RPM	1300RPM	1400RPM
Sound Power dB(A)		49.7	53.6	57.5	61.4	64.3	67.1	69.5	71.6	73.6	75.5
Sound Power in 1/3 Octave-bands under rated ESP	20.0 Hz	-5.5	4.0	-3.0	4.8	4.4	10.6	17.5	24.5	25.5	17.8
	25.0 Hz	-6.0	-2.5	2.4	6.1	2.1	6.7	10.2	10.0	18.9	23.4
	31.5 Hz	6.4	4.2	6.8	5.3	11.7	14.6	16.8	13.4	18.8	21.3
	40.0 Hz	10.0	13.5	8.9	15.3	16.8	18.2	23.0	18.4	27.4	26.9
	50.0 Hz	10.1	11.7	19.4	19.2	21.0	23.0	25.2	24.3	28.4	28.9
	63.0 Hz	22.5	20.0	24.0	26.3	25.7	31.3	30.9	34.1	37.0	39.7
	80.0 Hz	18.1	24.4	30.0	29.4	34.4	36.9	38.6	41.5	40.0	42.1
	100.0 Hz	23.9	26.7	31.4	36.8	36.3	38.9	44.2	45.1	48.3	48.7
	125.0 Hz	28.0	34.2	37.4	41.2	42.5	45.3	48.6	50.2	51.4	54.8
	160.0 Hz	30.4	35.2	42.5	45.4	46.7	50.9	53.7	56.0	57.5	57.2
	200.0 Hz	31.9	36.3	40.8	45.1	48.9	51.7	53.2	57.0	58.0	59.8
	250.0 Hz	34.6	38.0	41.8	45.0	49.7	52.0	54.8	55.7	59.4	60.7
	315.0 Hz	36.4	40.8	43.7	47.9	51.1	52.1	55.1	57.5	59.1	62.4
	400.0 Hz	38.9	42.7	46.1	49.7	51.7	53.8	56.5	57.9	61.1	62.2
	500.0 Hz	40.8	44.2	47.7	49.7	53.1	54.3	55.5	58.3	60.3	61.2
	630.0 Hz	37.6	41.8	45.5	49.1	52.5	53.5	55.3	57.8	59.5	61.2
	800.0 Hz	39.7	44.1	48.4	53.2	55.9	59.7	60.3	61.3	64.3	65.4
	1000.0 Hz	39.6	44.5	48.8	53.0	56.5	59.4	61.4	62.2	65.0	66.7
	1250.0 Hz	37.1	42.8	47.7	51.1	54.9	57.9	59.5	62.4	63.8	65.5
	1600.0 Hz	36.4	42.0	46.3	50.2	53.2	56.7	59.5	62.3	63.9	66.0
	2000.0 Hz	33.9	39.8	45.3	48.8	52.4	55.5	57.7	60.5	62.6	65.2
	2500.0 Hz	30.1	36.4	42.3	46.5	50.3	53.4	55.9	58.2	60.3	62.5
	3150.0 Hz	29.1	34.9	40.6	45.7	49.3	53.0	54.9	57.5	59.3	61.7
	4000.0 Hz	26.8	33.4	39.0	44.2	47.8	51.6	54.1	56.6	58.7	60.6
	5000.0 Hz	23.3	30.3	36.5	41.8	45.8	49.6	52.0	54.8	56.9	59.3
	6300.0 Hz	26.8	29.8	35.0	40.4	44.7	48.8	51.1	53.7	55.8	58.2
	8000.0 Hz	43.7	44.7	45.4	46.5	47.9	50.3	52.2	54.0	55.9	58.1
	10000.0 Hz	28.8	30.0	31.8	35.2	39.3	44.7	46.7	49.6	52.1	54.4
	12500.0 Hz	22.0	23.1	24.5	27.9	32.5	39.8	40.4	43.4	46.5	49.1
	16000.0 Hz	30.5	30.4	30.0	30.7	31.1	34.2	34.5	36.3	38.2	40.5

A.5. Dimensional Drawings

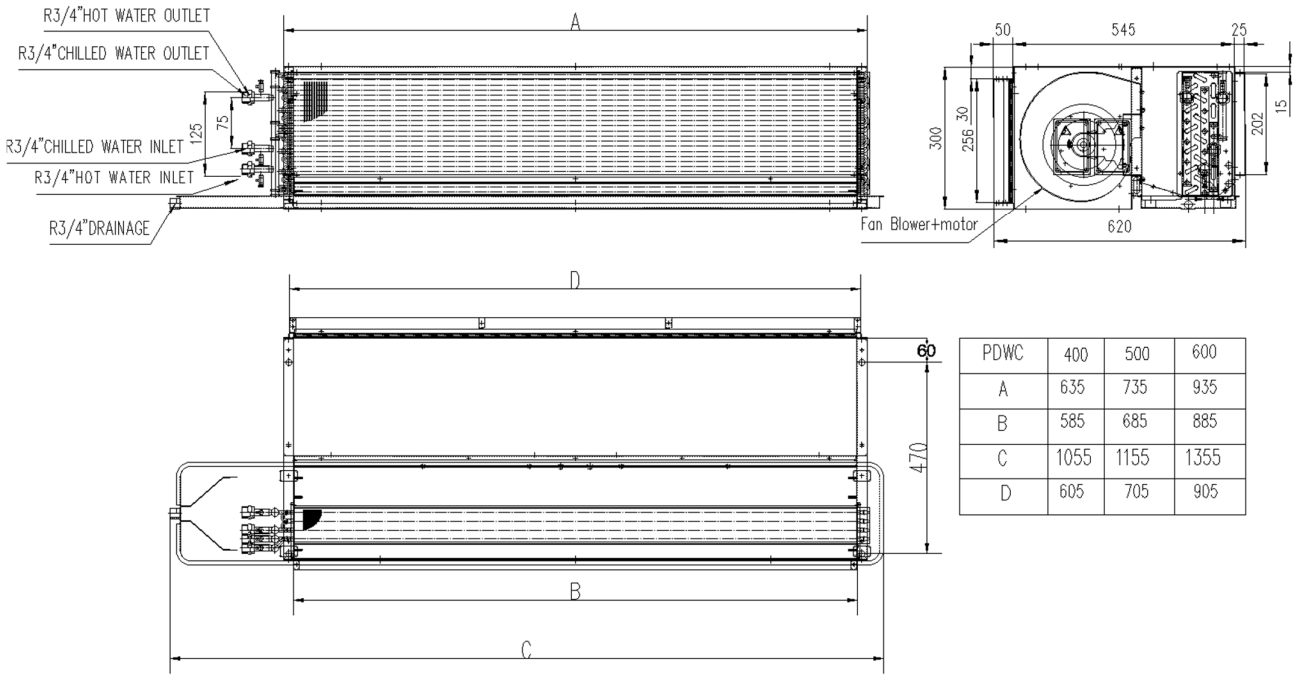
2 Pipe



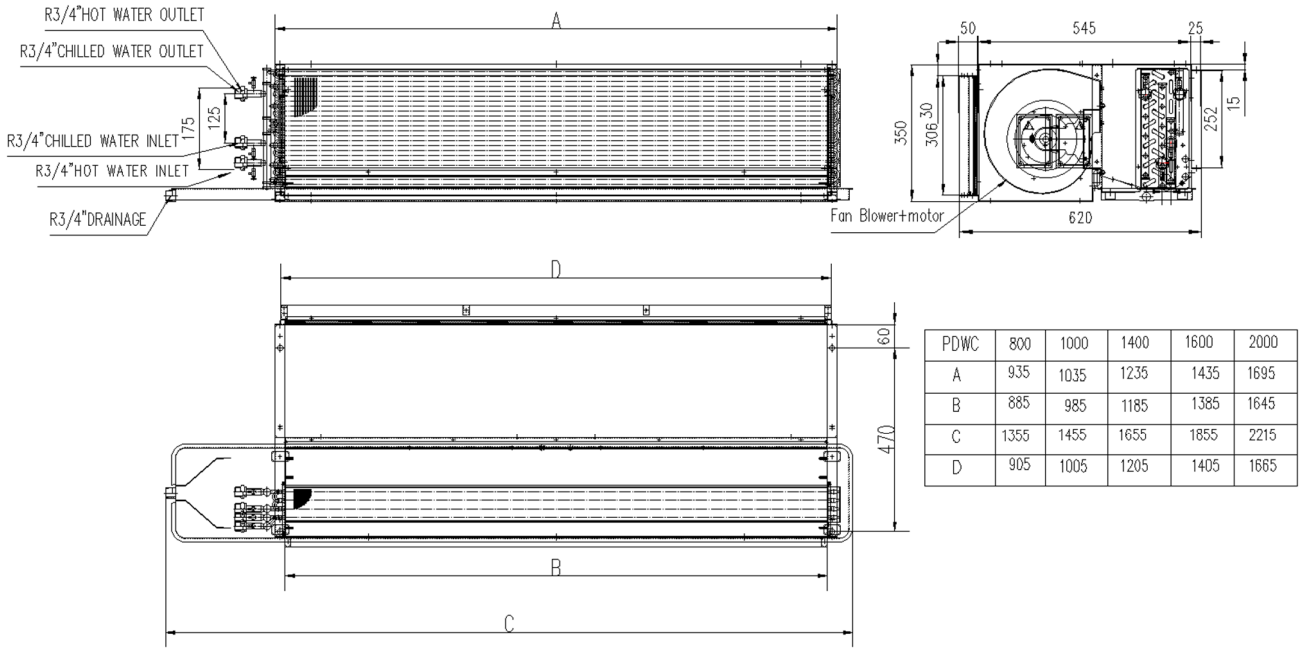
PDWC	400	500	600
A	635	735	935
B	585	685	885
C	1055	1155	1355
D	605	705	905

PDWC	800	1000	1400	1600	2000
A	935	1035	1235	1435	1695
B	885	985	1185	1385	1645
C	1355	1455	1655	1855	2215
D	905	1005	1205	1405	1665

4 Pipe



PDWC	400	500	600
A	635	735	935
B	585	685	885
C	1055	1155	1355
D	605	705	905



PDWC	800	1000	1400	1600	2000
A	935	1035	1235	1435	1695
B	885	985	1185	1385	1645
C	1355	1455	1655	1855	2215
D	905	1005	1205	1405	1665

B. Installation

B.1. Safety Precautions

- When installing, performing maintenance or servicing Polar Air fan coil units observe the precautions stated in this manual as well as those stated on the labels attached to the unit.
- Ensure all local and national safety codes, laws, regulations, as well as general electrical and mechanical safety guidelines are followed for installation, maintenance and service.
- The appliance is for indoor use only.
- Ensure the correct power supply is provided.
- If the power supply cord is damaged, it must be replaced by qualified personnel.
- Installing and servicing fan coil unit should be performed by qualified service personnel only.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or persons lacking in experience and knowledge of the appliance, unless they have been given supervision or instruction concerning it.
- User of this appliance is responsible for his/her own safety.
- Warranty shall be voided if installation instructions and safety precaution stated in this manual are not observed.
- The unit should only be switched off by using the ON-OFF button on the control interface.
- To select proper pipe pliers for pipe connections, according to pipe diameter to avoid damaging units by excessive force.
- When units are in cooling mode, cooling water temperature ⩾ 7 °C is suggested; When units are in heating mode, hot water temperature ⩽ 60 °C is suggested.

CAUTIONS

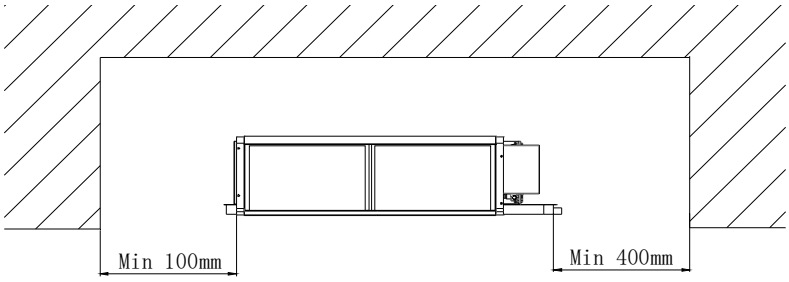
Before any service or maintenance operations turn off the mains electrical supply.

DO NOT turn OFF the main power supply when the unit is operating. Turn off the unit BEFORE disconnecting the main power.

B.2. Location

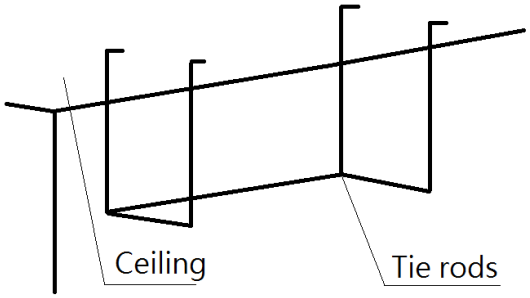
Before installing and running the unit, please check the following:

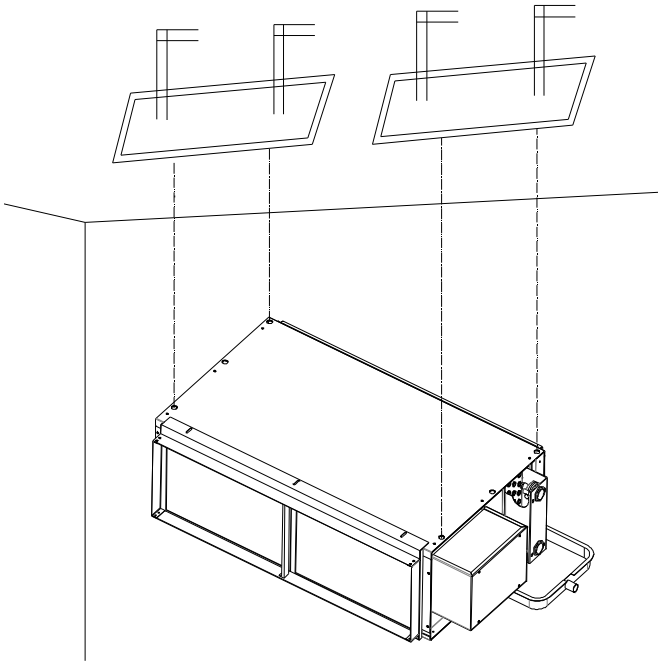
1. There must be enough space for unit installation and maintenance. Please refer to below figure for the unit's outlines and dimensions and for the minimum distance between the unit and the obstacle/ any obstructions/ its surroundings.
2. Please ensure there is enough space for piping connections and electrical wiring.
3. Check whether the hanging rods can support the weight of the unit (see specification table for weight of the unit).
4. The unit must be installed horizontally to ensure proper operation and condensate draining.
5. The external static pressure of the ducting must be within the unit’s static pressure range.
6. Confirm that the unit has been switched OFF before installing or servicing the unit.

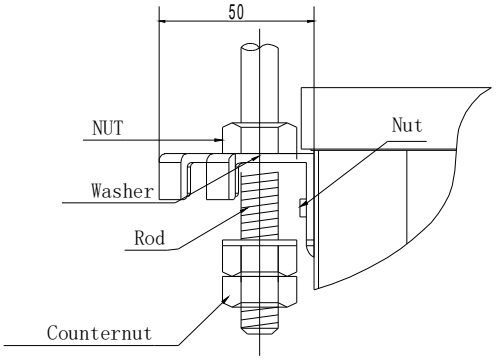


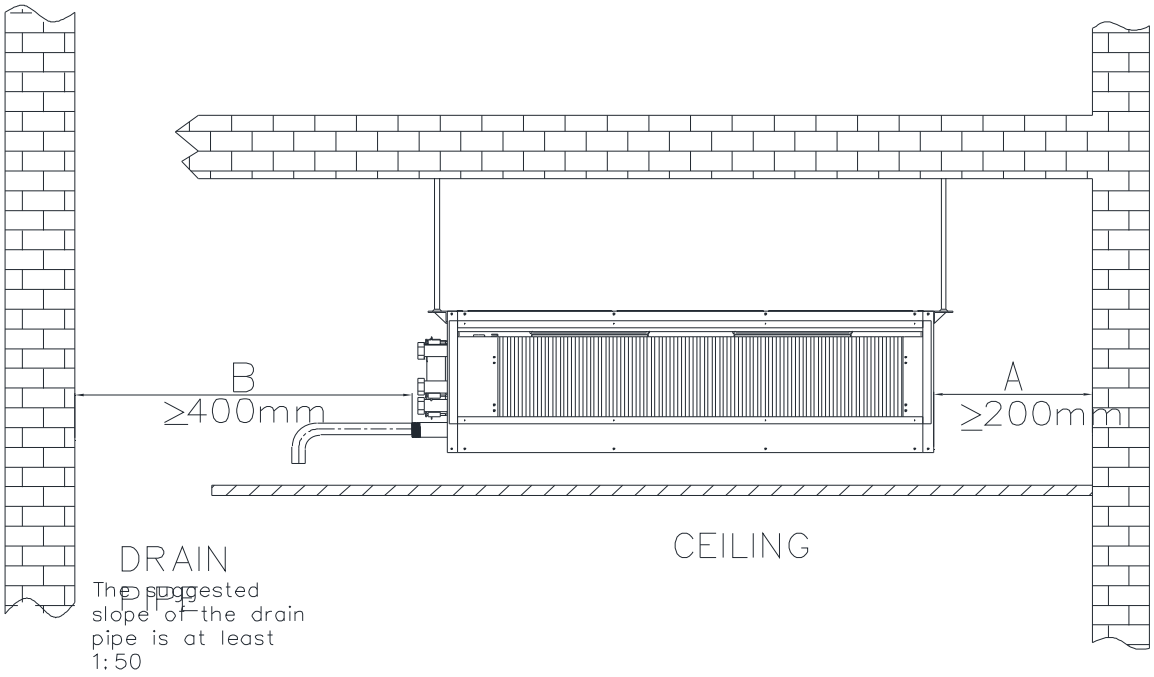
B.3. Installation Procedures

1. The unit is designed to be installed in a concealed ceiling. Installation and maintenance should be performed by qualified personnel who are familiar with local codes and regulations, and are experienced with this type of appliance.
2. Please refer to the pictures below for installation procedure.



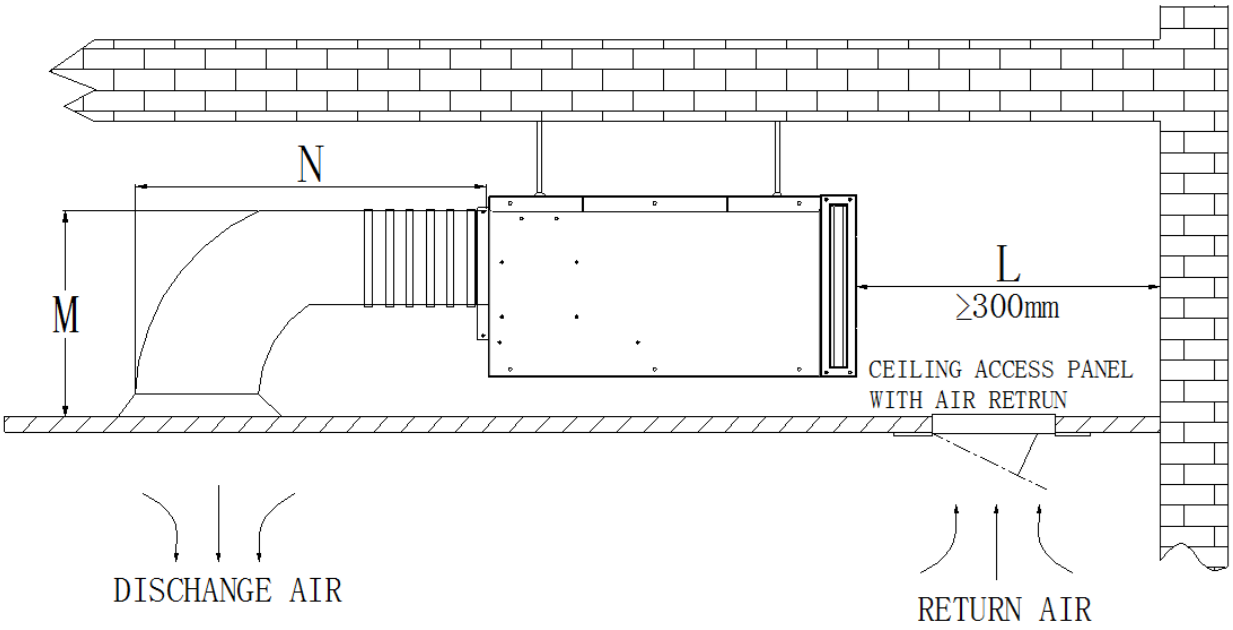






CAUTIONS

Make sure the top of he unit is level after installation. The drain pan is designed with a slight gradient to facilitate drainage.



CAUTIONS

Dimension M and N are determined by air duct design.
Air duct should be fire-proof. Please refer to concerned country national and local regulation.
Circulatory air pressure drop should be approximately equal to the External Static Pressure.

B.4. Insulation

1. The insulation design and materials should be complying with local and national codes and regulations.
2. Chilled water pipes and all parts on the pipes should be insulated.
3. It is also necessary to insulate the air duct.

B.5. Air Duct Connection

1. Circulatory air pressure drop should be within External Static Pressure.
2. Galvanized steel air ducts are suitable.
3. Make sure there is no leak of air.
4. Air duct should be fire-proof, refer to concerned country national and local regulations.

B.6. Service Connection

1. Using suitable fittings as water pipe connections with reference to the outline and dimensions.
2. The water inlet is on the bottom while outlet on top.
3. The connection must be concealed with rubberized fabric to avoid leakage.
4. Drain pipe can be PVC or steel.
5. Tightening torque should not be too high when connecting water pipes, in order to avoid brass deformation or water-leakage by torsion split.
6. The suggested slope of the drain pipe is at least 1:50.

CAUTIONS

When connecting pipe to fan coil unit, do not bend or reposition the coil header for alignment purposes. This could cause a tubing fracture resulting in a water leak when water pressure is applied to the system.

B.7. Unit Operation

1. Confirm air has been properly bled from and there is waterflow through the coil.
2. Confirm fan wheel is rotating and air is discharged at unit supply opening.
3. Confirm power voltage between Terminals L1 and N.
4. Confirm thermostat voltage (24V or 12V).
5. Verify desired fan speed is receiving power from the thermostat.
6. Check functionality of motor with a call for heating or cooling.
7. Confirm system ESP is per schedule.
8. Confirm control valve(s) functionality.

C. Maintenance

C.1. General Maintenance

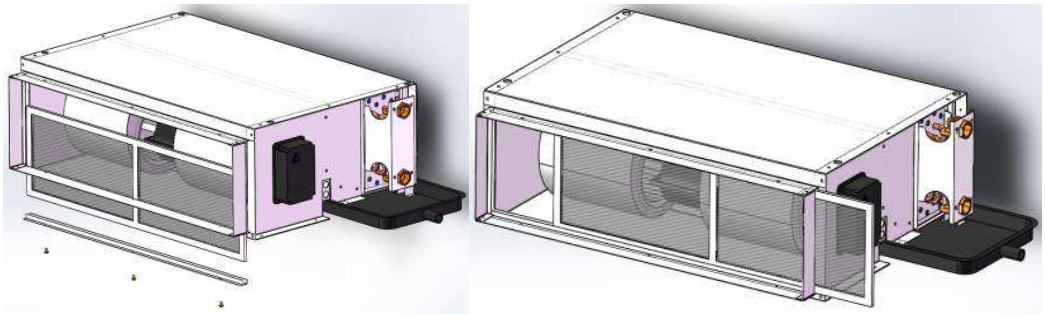
1. Installation and maintenance should be performed by qualified personnel who are familiar with local codes and regulations, and are also experienced with this type of appliance.
2. Confirm that the unit has been switched OFF before installing or servicing the unit.
3. A good general maintenance plan will prevent damage to and unexpected shutting down of the equipment.
4. Dirty filters reduce air flow as well as unit performance. Therefore, changing or cleaning the filters is important. Check the cleanliness of the filter and replace or clean as required monthly.
5. Coils should be cleaned with compressed air or water to remove dust, dirt or lint. They can be brushed with a soft brush or vacuumed with a vacuum cleaner.
6. If the water coil is not being used during the winter season it should be drained, or an anti-freezing solution should be added to the water circuit to avoid freezing.

C.2. Regular Maintenance

1. Inspect and clean the condensate drain pan to avoid any clogging of the drain by dirt, dust, etc. Inspect drainage piping to ensure the proper condensate flow.
2. Check and clean the coil. Clean the coils with a low-pressure water jet or low-pressure air.
3. Clean and tighten all the wiring connections.
4. Drain out the water system and check for buildup of mineral deposits.

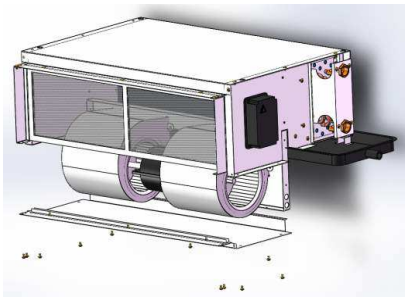
C.3. Filter Cleaning

1. Remove the filter from the bottom or from side.
2. Clean the filter with a brush or with water.
3. Reinstall the filter by sliding it back into the frame.



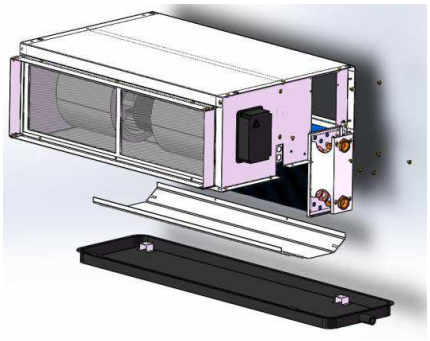
C.4. Fan Motor Assembly Maintenances

1. Remove the screws from the bottom panel.
2. Remove screws from both sides of the unit.
3. Remove the complete fan motor assembly.
4. Reinstall it after maintenance.

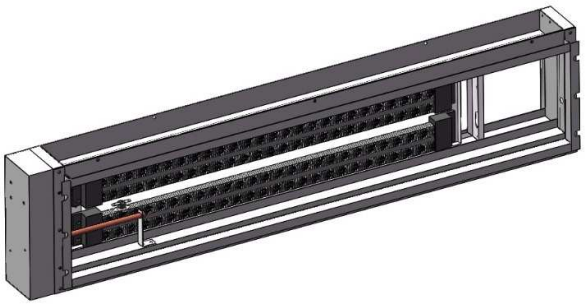


C.5. Coil Removal Maintenance

1. Unscrew and remove the outer drain pan.
2. Unscrew and remove the inner drain pan.
3. Unscrew coil mounting brackets.
4. Remove the complete coil assembly.
5. Reinstall it after maintenance.

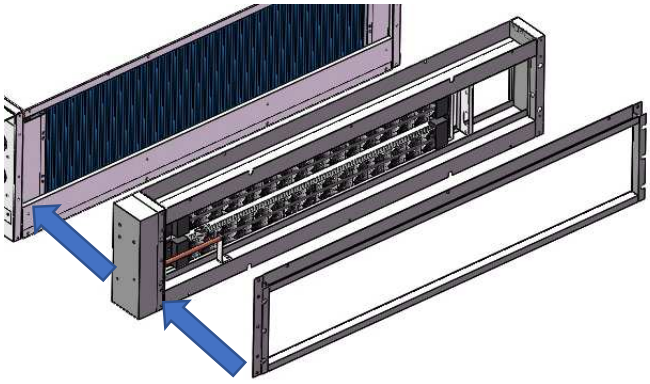


C.6. Electric Heater Replacement

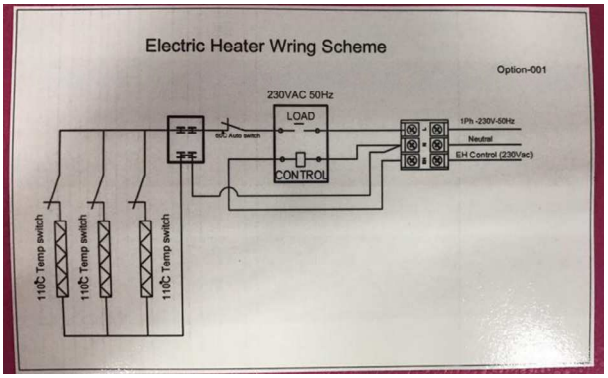


1. Unscrew the old PDWC-EH module from the unit. Prepare a new PDWC-EH module.

2. Remove PDWC discharge flange and install it on the EH module. (Skip this step if no removable flange.)



3. Screw PDWC discharge flange onto EH module and then install the EH module to the unit.



4. Connect “L” & “N” ports to PDWC terminal “L” & “N” connected to 230V/1Ph power supply. Connect “EH” port to related terminal on PDWC which is control signal from the thermostat or control board.

D. Control Specifications: Intelligent Control (I Type)

D.1. I/O Port Definitions for I type

I/O Port Definitions for I-Control S3

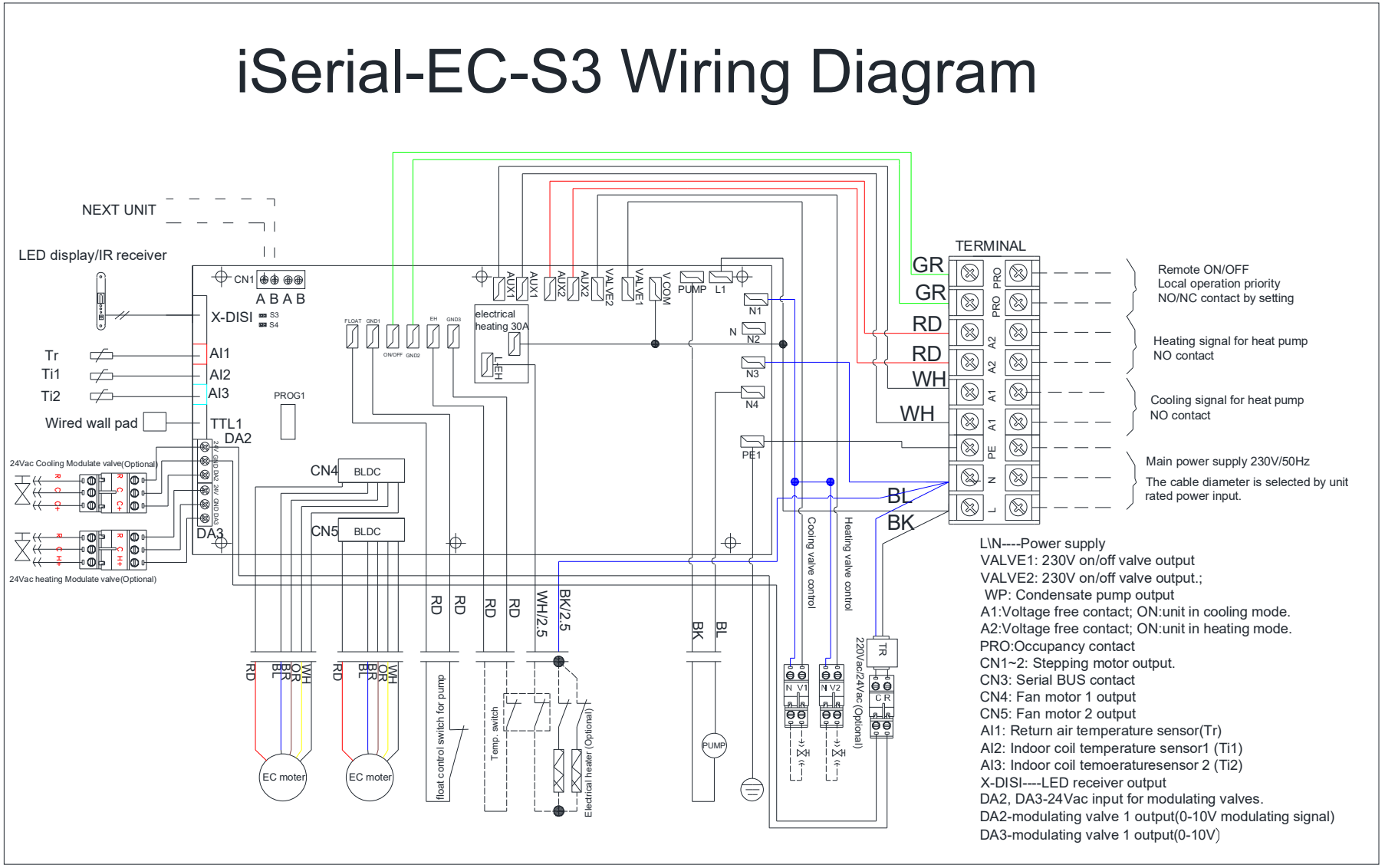
I/O		Code	Description
Analogue Input	Return air sensor	AI1	Return air temperature (Tr)
	sensor 1	AI2	Water inlet temperature sensor (Ti1)
	Sensor 2	AI3	Water outlet temperature sensor (Ti2)
Input	LED display / IR receiver	X-DIS 1	Digital communication port to LED display/IR receiver board.
	Wired wall pad	TTL1	Digital communication port to wired wall-pad board.
Digital input	Occupancy contact	ON/OFF	NO/NC contact by setting
	Float switch	Float	Voltage-free (NC). The contact is for float switch (NC);
	Electrical heater safety switch	EH	Voltage-free (NC). The contact is for E-heater safety.
Power input	Live	L1	Power supply
	Neutral	N1	
	Earth	PE1	
Voltage output	Fan 1	CN4	Fan 1 driver and motor connection port.
	Fan2	CN5	Fan 2 driver and motor connection port.
	Valve1	MTV1	On/off valve
	Valve2	MTV2	On/off valve
	Water pump	PUMP	Condensate pump signal output.
	Voltage of electrical heater (Live)	L-EH	Voltage output (L), maximum 30A..
Output	Auxiliary contact 1	AUX1	Cooling mode signal relay (NO). Voltage free contact.
	Auxiliary contact 2	AUX2	Heating mode signal switch (NO). Voltage free contact.
	Serial BUS port (S3 type)	AB	Terminals for local network serial connection
	24VAC power input	DA1	24VAC external power supply (modulating valve applications only).
	Modulating valve 1	DA2	0-10Vdc
	Modulating valve 2	DA3	0-10Vdc

I/O Port Definitions for I-Control S8

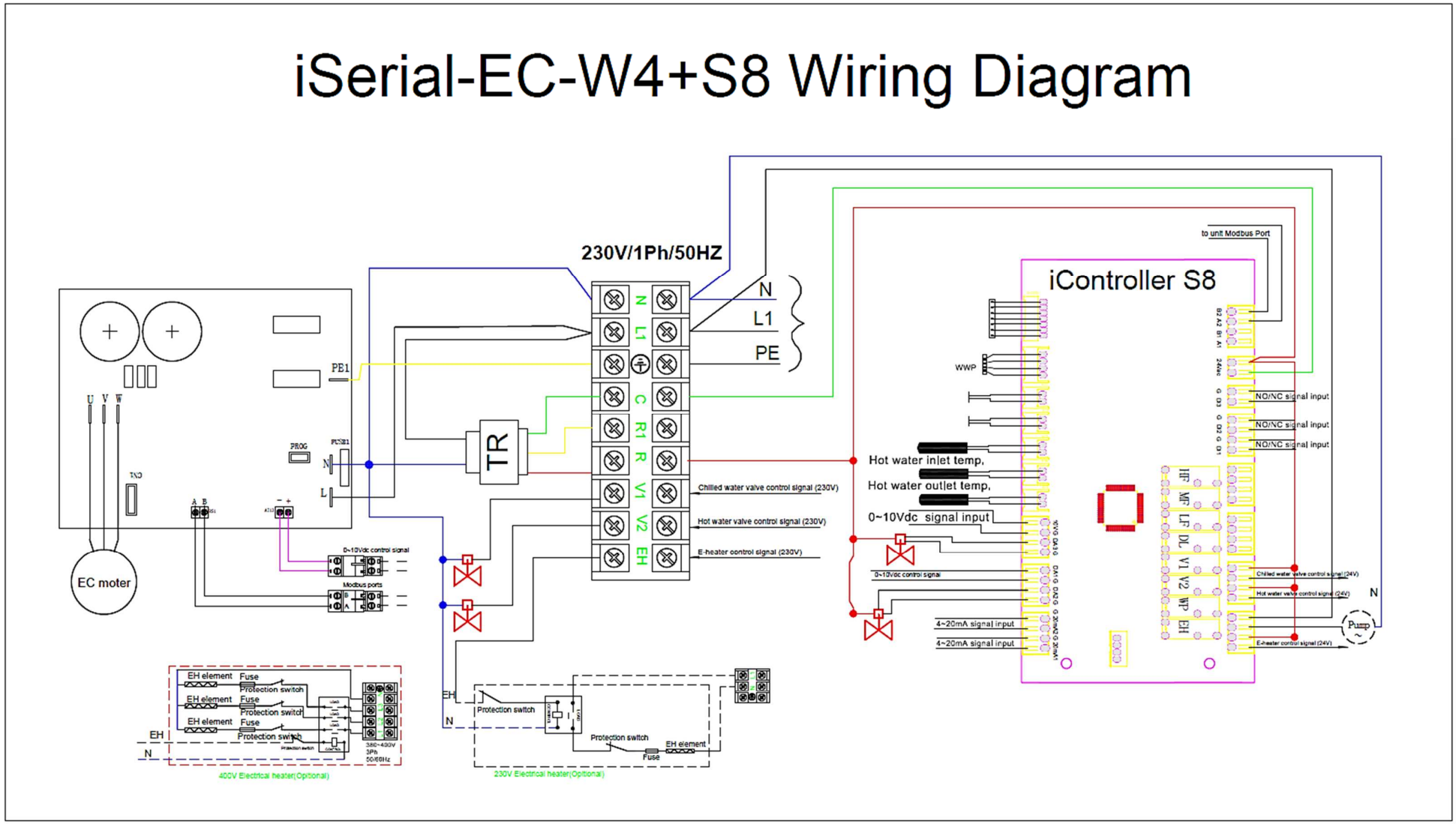
I/O		Code	2-Pipe	4-Pipe
Analogue Input	Air Temperature Sensor	AL0	Room air temperature sensor (Tr)	
	Chilled water inlet sensor (Ti1)	AI1	Water inlet temperature sensor (Ti1)	Chilled water inlet temperature sensor (Ti1)
	Chilled water outlet sensor (Ti2)	AI2	Water outlet temperature sensor(Ti2)	Chilled water outlet temperature sensor(Ti2)
	Hot water inlet sensor (Ti3)	AI3	Air inlet temperature sensor (Ti3)	Hot water inlet temperature sensor (Ti3)
	Hot water outlet sensor (Ti4)	AI4	Air outlet temperature sensor (Ti4)	Hot water outlet temperature sensor (Ti4)
	Transducer signal input	0-10VDC	0-10VDC signal input	
		4-20mA1	4-20mA signal input1	
		4-20mA2	4-20mA signal input2	
User interface	IR receiver	X-DIS 1	Digital communication port to LED / IR receiver board.	
	Wired wall pad	TTL1	Digital communication port to Wired wall pad board.	
Digital input	Occupancy contact	PRO1	The unit is ON. When occupancy contact is closed for 60s, the unit is turned OFF. When occupancy contact is open for 10s, the unit is turned ON.	
	Float switch	Float	NC signal for condensate water float switch.	
	EH protection	EH	NC signal for EH protection switch.	
Power supply	Working power supply	L	240VAC or 24VDC	
	GND	GND	Grounding	
Digital input	High speed	HF	High speed: Free of voltage contact	
	Medium speed	MF	Medium speed: Free of voltage contact	
	Low speed	LF	Low speed: Free of voltage contact	
	Motorized valve 1	MTV1	ON/OFF motorizes valve	Chilled water valve
	Motorized valve 2	MTV2	Reserved	Hot water valve
	Condensate water pump	WP	Condensate water pump: Free of voltage contact	
	Electrical heater	EH	EH: Free of voltage contact	
	BUS port	A1/B1	Communication with EC fan driver	
	BUS port	A/B	Modbus network serial connection	
	EC fan control signal	DA1	EC fan control signal 0-10VDC,	
	Modulating valve 1	DA2	Modulating valve	Chilled water modulating valve
	Modulating valve 2	DA3	Modulating EH control signal	Hot water modulating valve

D.2. Wiring Diagrams for I type

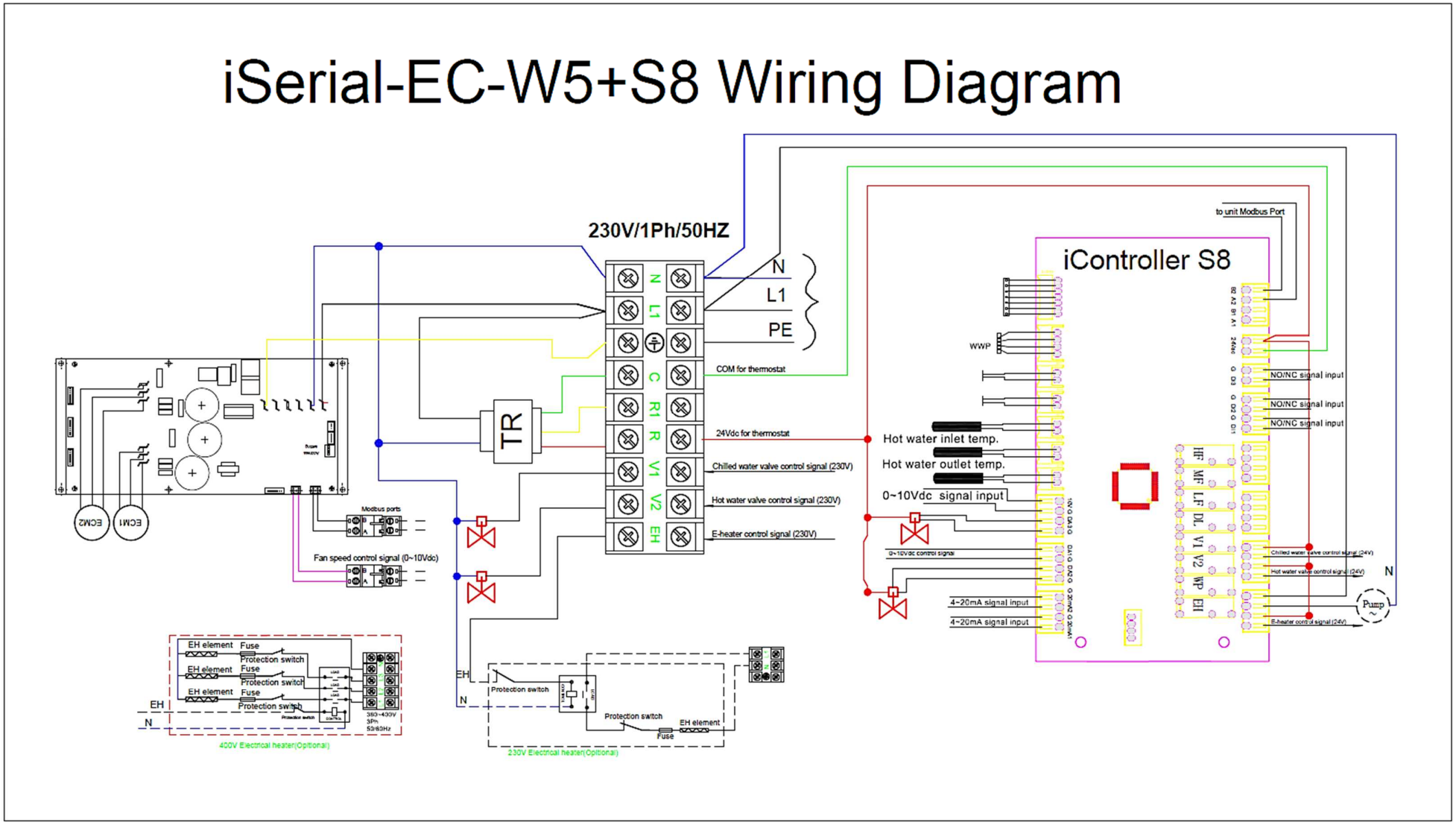
Intelligent Control Wiring Diagram for PDWC-400~800-EC



Intelligent Control Wiring Diagram for PDWC–1000~1600 -EC



Intelligent Control Wiring Diagram for PDWC-2000-EC



D.3. Control Logics for I Control

D.3.1. Control Logics for I Control For EC-S3 (300029=1)

For 2-pipe with Valve Configuration For EC-S3 (300046=0)

COOL MODE

When unit is turned on in cooling mode:

a) If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan is turned on at setting speed.

DA2 is turned on at 10VDC for 2 minutes, then check Ti1:

When Ti1≤8ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is the minimum output (Modbus300015 setting) -10VDC.

When 8<Ti1≤10ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is minimum output (Modbus300015 setting) -10VDC.

When 10<Ti1≤12ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is minimum output (Modbus300015 setting) -10VDC.

When 12<Ti1≤15ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is minimum output (Modbus300015 setting) -10VDC.

When 15<Ti1≤28ºC (Modbus 300017 setting), DA2 output is kept at 10VDC.

When Ti1>28ºC (Modbus 300017 setting), DA2 output is at minimum (Modbus300016 setting). and report pre-heat alarm.

b) If Tr < Ts- 1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA2 output is 0VDC.

c) When unit is turned off, MTV1 and AUX1 are off. DA2 is 0VDC. Fan is turned off after 30s.

d) The range of Ts is 16 - 30ºC.

e) Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≤ 2 ºC for 2 minutes, MTV1 is turned OFF. DA2 is 0VDC. Indoor fan is set at Medium speed if fan runs at low speed.

If Ti1 ≥ 5ºC for 2 minutes, MTV1 is turned ON. DA2 is set to original status. Indoor fan is changed to set speed.

FAN MODE

Indoor fan speed can be adjusted to low, medium and high. If fan speed is set to auto by Modbus, fan will run at low speed.

HEAT MODE

Without Electrical Heater (Modbus300047=0)

a) When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ºC (Modbus 300033 setting), MTV1 and AUX2 are turned on. DA2 is at 10VDC for 2 minutes, check Ti1:

If Ti1 < 28ºC (Modbus 300017 setting), fan is turned on at low speed. DA2 is at 10VDC.

If 28ºC<Ti1< 28(Modbus 300017 setting) + 4ºC, fan is on at original state. DA2 is at original state.

If Ti1 ≥ 28(Modbus 300017 setting) + 4ºC, fan is on at setting speed. DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is minimum output (Modbus300015 setting) -10VDC. If Ti1 sensor is damaged, fan will run at setting speed.

b) When Tr > Ts+1 ºC (Modbus 300033 setting), MTV1 and AUX2 are turned off. DA2 is at 0VDC. fan will run at lowest speed.

c) When unit is turned off, MTV1 and AUX2 are turned off. DA2 is at 0VDC. Fan is turned off after 2 minutes.

With Electrical Heater as booster (Modbus300047=1)

a) When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ºC (Modbus 300033 setting), MTV1 and AUX2 are turned on. Fan is turned on at setting speed. DA2 is at 10VDC for 2 minutes, then check Ti1:

If Ti1 < 28ºC (Modbus 300017 setting), EH is turned on. DA2 is at 10VDC.

If 28ºC<Ti1< 28 (Modbus 300017 setting) +4ºC, EH is kept at original state. DA2 is at original state.

If Ti1 ≥ 28(Modbus 300017 setting) + 4ºC, EH is turned off. DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is minimum output (Modbus300015 setting) -10VDC.

If Ti1 sensor is damaged, fan will run at set speed.

b) When Tr > Ts+1 ºC (Modbus 300033 setting), MTV1 and AUX2 are turned off. EH is turned off. DA2 is at 0VDC. fan is turned on at low speed.

c) When unit is turned off, MTV1 and AUX2 are turned off. DA2 is at 0VDC. Fan is turned off after 2 minutes.

With Electrical Heater as primary heat source (Modbus300047=2)

When unit is turned on in heating mode: When Ti2 ≤ 35ºC (or Ti2 is broken) and Tr ≤ Ts - 1 ºC (Modbus 300033 setting), Fan is turned on at setting speed, EH is turned on. When Tr > Ts + 1 ºC (Modbus 300033 setting), EH is turned off. Fan is turned on at low speed.

When unit is turned off, EH is turned off. Fan is turned off after 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

If Ti1 ≥ 75ºC, then MTV1, AUX2, DA2 and EH are turned off. Indoor fan remains on and runs at high speed.
If Ti1 < 70ºC, then unit keep original state.
If the indoor coil temperature sensor is damaged or not connected, the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:
AUX1 is turned on. Ts is 24 ºC.
If Tr ≥ 25ºC for 30S, then MTV1 will be on for 3 minutes, and then off for 4 minutes. DA2 is on at 3 times of (Modbus 300015 setting). Fan is turned on at low speed.
If 16ºC ≤ Tr < 25ºC for 30S, then MTV1 will be on for 3 minutes, and then off for 6 minutes. DA2 is on at double of (Modbus 300015 setting). Fan is turned on at low speed.
If Tr < 16ºC for 30S, then MTV1 will be on for 3 minutes, and then off for 10 minutes. DA2 is on at (Modbus 300015 setting). Fan is turned on at low speed.
At the end of the above dehumidification cycle, the system will decide the next dehumidification control option.

AUTO MODE

When unit is turned on in Auto mode, fan is turned on at setting speed for 30s, then check Tr and Ts:
If Ts≥Tr+3 ºC, the unit runs in heating mode. If Tr-3 ºC<Ts<Tr+3 ºC, the unit runs in fan mode. If Ts<Tr-3 ºC, the unit runs in cooling mode. If unit working mode is confirmed, the unit will not change the working mode. After the unit is turned off and restart in 2 hours, working mode will be confirmed again.

4-Pipe System with Modulating Valves For EC-S3 (300046=2)

COOL MODE

a) When unit is turned on in cooling mode:

If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan is turned on at setting speed.
DA2 is turned on at 10VDC for 2 minutes, then check Tr and Ts.
DA2 output is from minimum (Modbus 300015 setting) -10VDC based on Tr and (Ts+2) PID calculation.

b) If Tr < Ts-1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA2 output is 0VDC.
c) When unit is turned off, MTV1 and AUX1 are off. DA2 is 0VDC. Fan is turned off after 30s.
d) The range of Ts is 16 - 30ºC
e) Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≤ 2 ºC for 2 minutes, MTV1 is turned OFF. DA2 is 0VDC. Indoor fan is set at Medium speed if fan runs at low speed.
If Ti1 ≥ 5ºC for 2 minutes, MTV1 is turned ON. DA2 is set to original status. Indoor fan is changed to set speed.

FAN MODE

Indoor fan speed can be adjusted for low, medium and high. If fan speed is set at auto by Modbus, fan will run at low speed.

HEAT MODE

Without Electrical Heater (Modbus300047=0)

a) When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ºC (Modbus 300033 setting), MTV2 and AUX2 are turned on. DA3 is 10VDC for 2 minutes, check Ti2:
If Ti2 < 28ºC (Modbus 300017 setting), fan is turned on at low speed. DA3 is at 10VDC.
If 28ºC<Ti2< 28(Modbus 300017 setting) + 4ºC, fan is on at original state. DA3 is at original state.
If Ti2 ≥ 28(Modbus 300017 setting) + 4ºC, fan is on at setting speed. DA3 output is from minimum (Modbus 300016 setting) -10VDC based on Tr and (Ts-2) PID calculation. If Ti2 sensor is damaged, fan will run at setting speed.

b) When Tr > Ts+1ºC (Modbus 300033 setting), MTV2 and AUX2 are turned off. DA3 is at 0VDC. fan runs at lowest speed.
c) When unit is turned off, MTV2 and AUX2 are turned off. DA3 is at 0VDC. Fan is turned off after 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

If Ti2 ≥ 75ºC, then MTV2, AUX2, DA2 and EH are turned off. Indoor fan remains on and runs at high speed.
If Ti2< 70ºC, then unit keep original state.
If the indoor coil temperature sensor is damaged or not connected, then the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:

AUX1 is turned on. Ts is 24 ºC.

If Tr ≥ 25ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA2 is on at 3 times of (Modbus 300015 setting). Fan is turned on at low speed.

If 16ºC ≤ Tr < 25ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA2 is on at double of (Modbus 300015 setting). Fan is turned on at low speed.

If Tr < 16ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 10 minutes. DA2 is on at (Modbus 300015 setting). Fan is turned on at low speed.

At the end of the above dehumidification cycle, the system will decide the next dehumidification control option.

AUTO MODE

When unit is turned on in Auto mode, fan is turned on at setting speed for 30S, then check Tr and Ts.

1) If Ts≥Tr+3 ºC, the unit runs in heating mode.
2) If Tr-3 ºC<Ts<Tr+3 ºC, the unit runs in fan mode.
3) If Ts<Tr-3 ºC, the unit runs in cooling mode.
4) If unit runs in heating or fan mode, when Tr-Ts>3.0ºC, MTV2, MTV1 and DA3 are off for more than 10minutes, EH is off for more than 10 minutes, the unit will work in cooling mode.
5) If unit runs in cooling or fan mode, when Ts-Tr>3.0ºC, MTV2, MTV1 and DA2 are off for more than 10minutes, the unit will work in heating mode.

2-pipe with 6-way Modulating Valve For EC-S3 (300046=3)

COOL MODE

a) When unit is turned on in cooling mode:

If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan is turned on at setting speed. DA2 is turned on at 0VDC for 2 minutes, then check Ti1:

When Ti1≤8ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is 4-0VDC.

When 8<Ti1≤10ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is 4-0VDC.

When 10<Ti1≤12ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is 4-0VDC.

When 12<Ti1≤15ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is 4-0VDC.

When 15<Ti1≤28ºC (Modbus 300017 setting), DA2 output is kept at 0VDC.

When Ti1>28ºC (Modbus 300017 setting), DA2 output is 4VDC. and report pre-heat alarm.

b) If Tr < Ts-1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA2 output is 5VDC.
c) When unit is turned off, MTV1 and AUX1 are off. DA2 is 5VDC. Fan is turned off after 30s.
d) The range of Ts is 16 - 30ºC
e) Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≦ 2 ºC for 2 minutes, MTV1 is turned OFF. DA2 is set to 5Vdc. Indoor fan is turned on at Medium speed if fan runs at low speed. If Ti1 ≧ 5ºC for 2 minutes, MTV1 is turned ON. DA2 is set to original status. Indoor fan is changed to set speed.

FAN MODE

Indoor fan speed can be adjusted for low, medium and high. If fan speed is set auto by Modbus, fan runs at low speed.

HEAT MODE

Without Electrical Heater (Modbus300047=0)

a) When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ºC (Modbus 300033 setting), MTV2 and AUX2 are turned on. DA2 is at 10VDC for 2 minutes, then check Ti1:

If Ti1 < 28ºC (Modbus 300017 setting), fan is turned on at low speed. DA2 is at 10VDC.

If 28ºC<Ti1< 28(Modbus 300017 setting) +4ºC, fan is on at original state. DA2 is at original state.

If Ti1 ≥ 28(Modbus 300017 setting) +4ºC, fan is on at setting speed. DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is 6-10VDC.

If Ti1 sensor is damaged, fan is worked at setting speed.

b) When Tr > Ts- 1ºC (Modbus 300033 setting), MTV1 and AUX2 are turned off. DA2 is at 5VDC. fan is turned on at lowest speed.
c) When unit is turned off, MTV1 and AUX2 are turned off. DA2 is at 5VDC. Fan is turned off after 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

If Ti1 ≥ 75ºC, then MTV1, AUX2, DA2 and EH are turned off. Indoor fan remains on and runs at high speed.
If Ti1 < 70ºC, then unit keep original state.
If the indoor coil temperature sensor is damaged or not connected, then the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:
AUX1 is turned on. Ts is 24 ºC. If Tr ≥ 25ºC for 30S, then MTV1 will be ON for 3 minutes, then OFF for 4 minutes. DA2 is 2VDC. Fan is turned on at low speed. If 16ºC ≤ Tr < 25ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA2 is 2.5VDC. Fan is turned on at low speed. If Tr < 16ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 10 minutes. DA2 is 3.5VDC. At the end of dehumidification cycle, the system will decide the next dehumidification cycle.

AUTO MODE

When unit is turned on in Auto mode, fan is turned on at setting speed for 30S, then check Tr and Ts.
If Ts≥Tr+3 ºC, the unit is worked in heating mode. If Tr-3 ºC<Ts<Tr+3 ºC, the unit is worked in fan mode. If Ts<Tr-3 ºC, the unit is worked in cooling mode.
If unit works in heating or fan mode, when Tr-Ts>3.0ºC, MTV2, MTV1 and DA2 are off for more than 10minutes. EH is off for more than 10 minutes, the unit will work in cooling mode. If unit works in cooling or fan mode, when Ts-Tr>3.0ºC, MTV2, MTV1 and DA2 are off for more than 10minutes. the unit will work in heating mode.

FOR 2-PIPE AND 4-PIPE SYSTEMS

PRO (N/O signal input)

When Modbus 100004=0;

The unit is on:
PRO input is closed for 60S, the unit is turned off.
PRO input is open for 60S, the unit is turned on.

When Modbus 100004=1;

1) The unit is on or standby, PRO input is open or closed, the unit is kept original state;
2) The unit is off,
PRO input is closed for 30S, MTV1 is turned on, DA2 is open at double of minimum setting (Modbus 300027 setting), Fan is turn on at low speed;
PRO input is opened for 30S, MTV1 is off, DA2 is 0Vdv, Fan is turn off.
3) In period of PRO closed time, if unit receives instruction from remote handset, wired wall pad or Modbus, the unit will work according to the instruction at once.

SLEEP MODE

SLEEP mode can only be set when the unit is in COOL or HEAT mode.
In COOL mode, after SLEEP mode is set, the indoor fan will run at auto speed and Ts will increase by 0.5 º C for every 30mins.
In HEAT mode, after SLEEP mode is set, the indoor fan will run at auto speed and Ts will decrease by 0.5 ºC for every 30 minutes.
Sleep mode is turned off, the setting temperature resumes and Fan is changed to setting speed.

FAN SPEED

In COOL/HEAT mode, the fan speed cannot be changed until it has run for more than 30 seconds.

BUZZER

The unit will beep once when it receives 1 signal.

AUTO RESTART

The system uses non-volatile memory to save the current operation parameters when system is turned off or in case of system failure or cessation of power supply. When power supply resumes or the system is switched on again, the same operations as previously settings will function.

DRAIN PUMP (IF INSTALLED)

Drain pump is turned ON if the unit is turned on in cooling or dehumidification mode. It remains on for 5 minutes after unit is turned OFF.
During mode change from cooling or dehumidification to heating or fan mode, the pump will be turned off after 5 minutes.
If the system is turned off at the circuit breaker (or main power supply), the drain pump function is off.

FLOAT SWITCH (IF INSTALLED)

If the float switch (N/C) is opened before the unit is turned on and if running at COOL mode, then MTV1 is turned off. The drain pump will be turned on and indoor fan will keep running. After float switch is closed, MTV1 is turned on.

If the unit is turned on in COOL mode and the float switch is opened continuously ≥ 5 seconds, then the drain pump will be turned on and MTV1 will remain off. After the float switch is closed, the drain pump will run for an additional 5 minutes. If the float switch is opened for 10 minutes continuously, then MTV1 will remain off and the indoor fan runs at set speed and the system will report an error signal.

If the unit is off and the float switch is opened, then the drain pump will be turned on. After the float switch is closed, the drain pump will run for an additional 5 minutes. If the float switch is opened for 10 minutes continuously, then the system will report an error signal.

EH PROTECTION SWITCH

Before the electrical heater is turned on, the EH safety switch must be closed, EH is open for 3 minutes and EC motor RPM must be more than MODBUS300020 setting

When electrical heater is ON, electrical heater safety switch is opened for ≥ 1 second or EC motor RPM is lower than Modbus 300020 setting, EH will be turned off immediately and report an error and fan speed is changed to high speed.

Once the contact is returned to the closed ≥ 180 seconds and EC motor RPM must be more than MODBUS300020 setting, reset the error and the heater will start again.

When the EH safety switch is opened ≥ 3 times within 60 minutes the heater is not allowed to start anymore.

Turn off the unit to reset the fault, provided that the switch has returned to the closed position.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN WINTER

This is frost protection when the unit is off to prevent water from freezing in the coil.

If a 2-pipe system is in Standby Mode, when Tr ≦ 2 ºC for 2 minutes, MTV1 is turned on. AUX2 is on. DA2 is 5VDC. If Ti1 < 5ºC for 2 minutes, EH (if installed) is switched on. Indoor fan is turned on at low speed. If Tr ≧ 5ºC for 2 minutes, MTV2 is turned off. AUX2 is off. DA2 is 0VDC. EH (if installed) is turned off. Indoor fan is switched off.

If a 4-pipe system (or 2-pipe unit with 6-way valve) is in Standby Mode, when Tr ≦ 2 ºC for 2 minutes, MTV2 is turned on. AUX2 is on. DA3 is 5VDC (DA2 is 8VDC if using 6-way valve). If Ti1 < 5ºC for 2 minutes EH (if installed) is switched on. Indoor fan is turned on at low speed. If Tr ≧ 5ºC for 2 minutes, MTV2 is turned off. AUX2 is off. DA3 is 0VDC (DA2 is 5VDC if using 6-way valve). EH (if installed) is turned off. Indoor fan is switched off.

D.3.2. Control Logics for I Control For EC-S8 (300029=2)

2-pipe with modulating valve for EC-S8 (300046=0)

COOL MODE

a) If Tr ≥ Ts +1 ºC, then cool operation is activated, MTV1 is turned on. Indoor fan runs at set speed.

DA2 is open at 10Vdc for 2 min. Then check Ti1,

MS300080=0,

When Ti1<=8ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

When 8<Ti1<=10ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

When 10<Ti1<=12ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

When 12<Ti1<=15ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

When 15<Ti1<=28ºC (Modbus 300017 setting), DA2 output is kept at 10Vdc;

When Ti1>28ºC(Modbus 300017 setting), DA2 output is at minimum (Modbus300015 setting); and report pre-heat alarm

MS300080=1,

DA2 output is based on cooling water flow reading and setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

MS300080=2,

DA2 output is based on cooling pressure difference setting (MS300084) and 4-20mA input2 reading (MS400007) PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

b) If Tr < Ts-1 ºC, then cool operation is terminated and MTV1 is turned off. DA2 is 0VDC. Indoor fan runs at set speed.

c) The range of Ts is 16 - 30 ºC or fixed according to Parameter 4 setting.

d) Indoor fan speed can be adjusted for low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL

If Ti1 ≤ 2 ºC for 2 minutes, then MTV1 is turned off; DA2=0VDC; If indoor fan is set for low speed, then it will run at medium speed. If it is set at medium or high speed, then it will keep running at the same speed.

If Ti1 ≥ 5ºC for 2 minutes, then MTV1is turned on. DA2 is calculated by delta T; Indoor fan runs at set speed.

FAN MODE

Indoor fan runs at the set speed while heater, MTV1, MTV2 are turned off. Indoor fan speed can be adjusted to low, medium and high.

HEAT MODE

Heat mode without electrical heater (300047=0)

a) If Tr ≤ Ts - 1 ºC, then heat operation is activated and MTV1 and MTV2 are turned on. DA2 is open at 10Vdc for 2 min. Then check Ti1,

MS300080=0,

If Ti1<=28ºC (300017 setting), fan is turned on at low speed; DA2 is on at 10VDC;

If 28ºC (300017 setting)<Ti1<28(300017 setting）+4ºC, fan and DA2 are kept original state;

If Ti1 ≥ 28(300017 setting）+4ºC, fan runs at set speed. DA2 output is from minimum setting(300015setting) - 10Vdc based on Delta Ti and setting; if Ti sensor is damaged, Fan runs at set speed.

MS300080=1,

DA2 output is based on heating water flow reading and setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

MS300080=2,

DA2 output is based on heating pressure difference setting (MS300085) and 4-20mA input2 reading (MS400007) PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

b) If Tr > Ts+1 ºC, then heat operation is terminated and MTV1 is turned off. DA2 is 0VDC. Indoor fan is turned OFF.

c) The range of Ts is 16 - 30ºCor fixed according to Parameter 4 setting.

d) Indoor fan speed can be adjusted to low, medium, high and auto.

Heat mode with electrical heater as booster(300047=1)

a) If Tr ≤ Ts - 1ºC, then heat operation is activated and MTV1 and MTV2 are turned on. Indoor fan runs at the set speed. DA3 output is from minimum setting(300016setting) - 10Vdc based on Delta T3/T4 and setting; DA2 is open at 10VDC for 2 min. Then check Ti1;

MS300080=0,

If Ti1<=28ºC (300017 setting), EH is closed; DA2 output is 10Vdc; DA3 output is from 0 - 10Vdc based on Delta Ti3/Ti4 and setting;

If 28ºC (300017 setting)< Ti1<=28ºC (300017 setting)+4ºC, EH and DA2 output are kept original state;

If Ti1>28ºC (300017 setting)+4ºC, EH is opened; DA3 is 0Vdc; DA2 output is from minimum setting(300015setting) - 10Vdc based on Delta Ti1/Ti2 and setting;

MS300080=1,

DA2 output is based on heating water flow reading and setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

If Ti1<=28ºC (300017 setting), EH is closed;

If 28ºC (300017 setting)< Ti1<=28ºC (300017 setting)+4ºC, EH is kept original state;

If Ti1>28ºC (300017 setting)+4ºC, EH is opened;

MS300080=2

DA2 output is based on heating pressure difference setting (MS300085) and 4-20mA input2 reading (MS400007) PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

If Ti1<=28ºC (300017 setting), EH is closed;

If 28ºC (300017 setting)< Ti1<=28ºC (300017 setting)+4ºC, EH is kept original state;

If Ti1>28ºC (300017 setting)+4ºC, EH is opened;

b) If Tr > Ts+1 ºC, then heat operation is terminated and MTV1 and MTV2 are turned off. DA2 is 0VDC. Indoor fan runs at auto speed;

c) The range of Ts is 16 - 30ºCor fixed according to Parameter 4 setting;

d) Indoor fan speed can be adjusted for low, medium, high and auto.

Heat mode with electrical heater as primary heat source (300047=2)

a) If Ti2 ≤ 35ºC (or Ti2 is damaged or disconnected), and if Tr ≤ Ts-1ºC(or -4 ºC if economy contact is closed), heat operation is activated, Indoor fan runs at set speed. EH is turned on. DA3 output is from minimum setting(300016setting) - 10Vdc based on Delta T3 /T4 and setting;

b) If Tr > Ts+1 ºC then heat operation is terminated, Electrical heater is OFF. Indoor fan is turn OFF after 120S.

c) The range of Ts is 16-30 ºC or fixed according to Parameter 4 setting.

d) Indoor fan speed can be adjusted for low, medium, high and auto.

OVER-HEAT PROTECTION OF INDOOR COIL IN HEAT MODE

If Ti1 ≥ 75 ºC, then MTV1, DA2, MTV2 and EH are turned off, indoor fan runs at high speed, even in standby mode.
If Ti1 < 70 ºC, then unit will maintain its original state.
If Ti1 temperature sensor is damaged, the protection mode will be override.

DEHUMIDIFICATION MODE

Ts=24ºC;
If Tr ≥ 25ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA2 is turned on 3times of minimum opening. Fan is running at auto speed.
If 16ºC≤ Tr < 25ºC, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA2 is turned on 2 times of minimum opening. Fan is running at auto speed.
If Tr < 16ºC, then MTV1 will be turned ON for 4 minutes and then OFF for 10 minutes. DA2 is turned on minimum opening. Fan is running at auto speed.

AUTOMODE

Fan is turned on at medium speed. Check Tr and Ts in 30S;
if Ts>Tr+3ºC for 30S, the unit is turned on in heat mode;
if Tr-3 ºC<Ts<Tr+3 ºC for 30S, the unit is turned on in fan mode;
If Ts<Tr-3 ºC, , the unit is turned on in cool mode;
If the unit working mode is confirmed, it can not change. After unit is turned OFF for 2 hour, then working mode is reset again.

4-pipe with modulating valve for EC-S8 (300046=1)

COOL MODE

a) If Tr ≥ Ts +1 ºC, then cool operation is activated, MTV1 is turned on. Indoor fan runs at set speed. DA2 is open at 10Vdc for 2 min. Then check Ti1,

MS300080=0,

When Ti1<=8ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;
When 8<Ti1<=10ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;
When 10<Ti1<=12ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;
When 12<Ti1<=15ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;
When 15<Ti1<=28ºC (Modbus 300017 setting), DA2 output is kept at 10Vdc;
When Ti1>28ºC(Modbus 300017 setting), DA2 output is at minimum (Modbus300015 setting); and report pre-heat alarm;

MS300080=1

DA2 output is based on cooling water flow reading and setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

MS300080=2

DA2 output is based on cooling pressure difference setting (MS300084) and 4-20mA input2 reading (MS400007) PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

b) If Tr < Ts-1ºC, then cool operation is terminated and MTV1 and AUX1 are turned off. DA2 is 0VDC. Indoor fan runs at set speed.
c) The range of Ts is 16 - 30 ºC.
d) Indoor fan speed can be adjusted for low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL

If Ti1 ≤ 2 ºC for 2 minutes, then MTV1 is turned off. DA2=0VDC. If indoor fan is set for low speed, then it will run at medium speed. If it is set at medium or high speed, then it will keep running at the same speed.
If Ti1 ≥ 5ºCfor 2 minutes, then MTV1 is turned on.DA2 is calculated by delta T. Indoor fan runs at set speed.

FAN MODE

Indoor fan runs at the set speed while heater, MTV1, MTV2, AUX1 and AUX1 are turned off. Indoor fan speed can be adjusted to low, medium and high.

HEAT MODE

Heat mode without electrical heater (300047=0)

a) If Tr ≤ Ts - 1 ºC, then heat operation is activated and MTV2 is turned on.

DA3 is open at 10Vdc for 2 min. Then check Ti3,

MS300080=0,
If Ti3<=28ºC (300017 setting), fan is turned on at low speed; DA3 is on at 10VDC;
If 28ºC (300017 setting)<Ti3<28(300017 setting）+4ºC, fan and DA3 are kept original state;
If Ti3 ≥ 28(300017 setting）+4ºC, fan runs at set speed. DA3 output is from minimum setting(300016setting) - 10Vdc based on Delta T3 and T4 and setting; if Ti1 sensor is damaged, Fan runs at set speed.
MS300080=1
DA3 output is based on heating water flow reading and setting PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;
MS300080=2
DA3 output is based on heating pressure difference setting (MS300085) and 4-20mA input 3 reading (MS400008) PID calculation. The output is minimum output (Modbus300015 setting)-10VDc;

b) If Tr > Ts+1 ºC then heat operation is terminated and MTV2 is turned off. DA3 is 0VDC. Indoor fan is turned on low speed;
c) The range of Ts is 16 - 30ºC.
d) Indoor fan speed can be adjusted to low, medium, high and auto.

OVER-HEAT PROTECTION OF INDOOR COIL IN HEAT MODE
If Ti3 ≥ 75 ºC, then MTV2, DA3, AUX2 and EH are turned off, indoor fan runs at high speed, even in standby mode.
If Ti3 < 70 ºC, then unit will maintain its original state.
If Ti3 temperature sensor is damaged, the protection mode will be overridden

DEHUMIDIFICATION MODE
Ts=24ºC;
If Tr ≥ 25ºC for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA2 is turned on 3times of minimum opening. Fan is running at auto speed.
If 16ºC≤ Tr < 25ºC, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA2 is turned on 2 times of minimum opening. Fan is running at auto speed.
If Tr < 16ºC, then MTV1 will be turned ON for 4 minutes and then OFF for 10 minutes. DA2 is turned on minimum opening. Fan is running at auto speed.

AUTOMODE
Fan is turned on at medium speed. Check Tr and Ts in 30S;
if Ts>Tr+3ºC for 30S, the unit is turned on in heat mode;
if Tr-3 ºC<Ts<Tr+3 ºC for 30S, the unit is turned on in fan mode;
If Ts<Tr-3 ºC, , the unit is turned on in cool mode;
If unit is working at heat mode or Fan mode, if Tr-Ts>3.0ºC, MTV2 , MTV1 and DA3 are OFF more than 3 minutes, working mode will be changed to cooling mode;
If unit is working at cool mode or Fan mode, if Ts-Tr>3.0ºC, MTV2 , MTV1 and DA2 are OFF more than 3 minutes, working mode will be changed to heating mode;

2-pipe with 6-way valve unit for EC-S8 (300046=2)
COOL MODE
a) If Tr ≥ Ts +1 ºC, then cool operation is activated, MTV1 is turned on. Indoor fan runs at set speed.
DA2 is open at 0Vdc for 2 min. Then check Ti1,
MS300080=0,
When Ti1<=8ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is 4-0VDc;
When 8<Ti1<=10ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is 4-0VDc;
When 10<Ti1<=12ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is 4-0VDc;
When 12<Ti1<=15ºC, DA2 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is 4-0VDc;
When 15<Ti1<=28ºC (Modbus 300017 setting), DA2 output is kept at 0Vdc;
When Ti1>28ºC(Modbus 300017 setting), DA2 output is 4Vdc; and report pre-heat alarm;
MS300080=1
DA2 output is based on cooling water flow reading and setting PID calculation. The output is minimum output The output is 4-0VDc;
MS300080=2

DA2 output is based on cooling pressure difference setting (MS300084) and 4-20mA input2 reading (MS400007) PID calculation. The output is 4-0VDc.

b) If Tr < Ts-1 ºC, then cool operation is terminated and MTV1 is turned off. DA2 is 5VDC. Indoor fan runs at set speed.
c) The range of Ts is 16 - 30 ºC .
d) Indoor fan speed can be adjusted for low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL

If Ti1 ≤ 2 ºC for 2 minutes, then MTV1 is turned off.DA2=5VDC; If indoor fan is set for low speed, then it will run at medium speed. If it is set at medium or high speed, then it will keep running at the same speed.
If Ti1 ≥ 5ºC for 2 minutes, then MTV1 is turned on. DA2 is calculated by Delta T; Indoor fan runs at set speed.

FAN MODE

Indoor fan runs at the set speed while heater, MTV1, MTV2 are turned off. Indoor fan speed can be adjusted to low, medium and high.

HEAT MODE

Heat mode without electrical heater (300047=0)

a) If Tr ≤ Ts - 1 ºC, then heat operation is activated and MTV2 is turned on. DA2 is open at 10Vdc for 2 min. Then check Ti1.

MS300080=0,

If Ti1<=28ºC (300017 setting), fan is turned on at low speed; DA2 is on at 10VDC;
If 28ºC (300017 setting)<Ti1<28(300017 setting）+4ºC, fan and DA2 are kept original state;
If Ti1 ≥ 28(300017 setting）+4ºC, fan runs at set speed. DA2 output is from 6 - 10Vdc based on Delta Ti1/Ti2 and setting; if Ti sensor is damaged, Fan runs at set speed.

MS300080=1

DA2 output is based on heating water flow reading and setting PID calculation. The output is from 6-10VDc;

MS300080=2

DA2 output is based on heating pressure difference setting (MS300085) and 4-20mA input2 reading (MS400007) PID calculation. The output is from 6-10VDc;

b) If Tr > Ts+1 ºC, then heat operation is terminated and MTV1 is turned off. DA2 is 5VDC. Indoor fan is turned OFF.
c) The range of Ts is 16 - 30ºC.
d) Indoor fan speed can be adjusted to low, medium, high and auto.

DEHUMIDIFICATION MODE

MTV1 is turned on; Ts=24ºC;
If Tr ≥ 25ºC for 30S, DA2 is 1.5Vdc. Fan is running at auto speed.
If 16ºC≤ Tr < 25ºC, DA2 is 2.5Vdc. Fan is running at auto speed.
If Tr < 16ºC, DA2 is 3.5Vdc. Fan is running at auto speed.

AUTOMODE

Fan is turned on at medium speed. Check Tr and Ts in 30S;
if Ts>Tr+3ºC for 30S, the unit is turned on in heat mode;
if Tr-3 ºC<Ts<Tr+3 ºC for 30S, the unit is turned on in fan mode;
If Ts<Tr-3 ºC, , the unit is turned on in cool mode;
If the unit working mode is confirmed, it cannot change.

FOR 2-PIPE AND 4-PIPE SYSTEMS

PRO (N/O signal input)

When Modbus 100004=0;

The unit is on:
PRO input is closed for 60S, the unit is turned off.
PRO input is open for 60S, the unit is turned on.

When Modbus 100004=1;

The unit is on or standby, PRO input is open or closed, the unit is kept original state;
The unit is off, PRO input is closed for 30S, MTV1 is turned on, DA2 is open at double of minimum setting (Modbus 300027 setting), Fan is turn on at low speed;
PRO input is opened for 30S, MTV1 is off, DA2 is 0Vdv, Fan is turn off.
In period of PRO closed time, if unit receives instruction from remote handset, wired wall pad or Modbus, the unit will work according to the instruction at once.

SLEEP MODE

SLEEP mode can only be set when the unit is in COOL or HEAT mode.
In COOL mode, after SLEEP mode is set, the indoor fan will run at auto speed and Ts will increase by 0.5 º C for every 30mins.
In HEAT mode, after SLEEP mode is set, the indoor fan will run at auto speed and Ts will decrease by 0.5 ºC for every 30 minutes.
Sleep mode is turned off, the setting temperature resumes and Fan is changed to setting speed.

DA1 0-10vdc control signals

DA1 output is set by 300022 when fan is set at high speed
DA1 output is set by 300021 when fan is set at medium speed;
DA1 output is set by 300020 when fan is set at low speed;
When fan is set auto mode, if 300048=0, DA1 output is calculated by Tr/Ts PID calculation. If 300048=1, DA1 output is calculated by ESP PID calculation.

DRAIN PUMP (IF INSTALLED)

In cooling mode, if MTV1 is turned ON, WP is turned ON. If MTV1 is turned OFF or unit working mode is changed, WP will be turned OFF after 5 minutes.
If the system is turned off at the circuit breaker (or main power supply), the drain pump function is off.

FLOAT SWITCH (IF INSTALLED)

If the float switch (N/C) is opened before the unit is turned on and if running at COOL mode, then MTV1 is turned off. The drain pump will be turned on and indoor fan will keep running. After float switch is closed, MTV1 is turned on.
If the unit is turned on in COOL mode and the float switch is opened continuously ≥ 5 seconds, then the drain pump will be turned on and MTV1 will remain off. After the float switch is closed, the drain pump will run for an additional 5 minutes. If the float switch is opened for 10 minutes continuously, then MTV1 will remain off and the indoor fan runs at set speed and the system will report an error signal.
If the unit is off and the float switch is opened, then the drain pump will be turned on. After the float switch is closed, the drain pump will run for an additional 5 minutes. If the float switch is opened for 10 minutes continuously, then the system will report an error signal.

EH PROTECTION SWITCH

1. If EH protection switch is closed for 30s and Fan is ON, then EH is ON.
2. When EH is ON, EH protection is open for 1s, or Fan is OFF, EH will be turned OFF at once and report alarm.
3. When EH protection switch is closed for 180s, EH will be turned ON again.
4. If EH protection switch is opened 3 times in 1 hour, EH will not be turned ON again except main power reset.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN WINTER

This is frost protection when the unit is off to prevent water from freezing in the coil.
If a 2-pipe system is in Standby Mode, when Tr ≦ 2 ºC for 2 minutes, MTV1 is turned on. AUX2 is on. DA2 is 5VDC. If Ti1 < 5ºC for 2 minutes, EH (if installed) is switched on. Indoor fan is turned on at low speed. If Tr ≧ 5ºC for 2 minutes, MTV2 is turned off. AUX2 is off. DA2 is 0VDC. EH (if installed) is turned off. Indoor fan is switched off.
If a 4-pipe system (or 2-pipe unit with 6-way valve) is in Standby Mode, when Tr ≦ 2 ºC for 2 minutes, MTV2 is turned on. AUX2 is on. DA3 is 5VDC (DA2 is 8VDC if using 6-way valve). If Ti1 < 5ºC for 2 minutes EH (if installed) is switched on. Indoor fan is turned on at low speed. If Tr ≧ 5ºC for 2 minutes, MTV2 is turned off. AUX2 is off. DA3 is 0VDC (DA2 is 5VDC if using 6-way valve). EH (if installed) is turned off. Indoor fan is switched off.

D.4. Open Modbus Protocol

D.4.1. Open Modbus Protocol for EC-S3

Transfer Mode: RTU BAUD Rate:9600bps, 8 data bit, 1 stop bit, None parity bit

The communications require a delay between reading an answer and sending the next command of 80 ms. All temperature is equal to reading data*10 accuracy: 0.1 degree C.

Supported Functions

Function Code	Function description
01(01H)	Read Coils
02(02H)	Read Discrete Inputs
03(03H)	Read Holding Registers
04(04H)	Read Input Registers
05(05H)	Write Single Coil
06(06H)	Write Single Register
15(0FH)	Write Multiple Coils
16(10H)	Write Multiple Registers
255(FFH)	Extended Commands which are used to test.

Valid Error code table:

Error code	description	definition
01 (01H)	Invalid commands	Received commands beyond valid commands
02 (02H)	Invalid data address	Data addresses beyond valid data address
03 (03H)	Invalid data	Data beyond definition range
04 (04H)	Write data not succeed	Write data not succeed

Coils table:

Description	Address	Type*	Remark
ON/OFF	100000	R/W	
Sleeping mode	100001	R/W	
Louver swings	100002	R/W	
Energy Saving Mode	100003	R/W	
PRO function	100004	R/W	

Discrete table:

Description	Address	Type*	Remark
MTV1	200000	R	
MTV2	200001	R	
AUX1	200002	R	
AUX2	200003	R	
Condensate pump	200004	R	
Electrical heater	200005	R	
Wired wall pad	200006	R	
PR-O1	200007	R	
Float switch	200008	R	
Reserved	200009	R	
EH safety switch	200010	R	
Internal test	200011	R	Testing purpose only.

* R = read only, W = write only, R/W = read and write.

Holding Register table:

Description	Address	Type*	Remark
Mode setting	300000	R/W	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Auto mode = 10(H)
Fan speed setting	300001	R/W	Low speed = 04(H) Medium speed = 02(H) High speed = 01(H) Auto fan speed = 07(H)
Louver swing setting	300002	R/W	Position 1=01(H)
			Position2=02(H)
			Position3=03(H)
			Position4=04(H)
			Auto=0F(H)
			Stop=00(H)
Setting temperature	300003	R/W	16-30 (actual*10 format)
Address setting	300004	R/W	1-255
Reset	300005	W	=0x33 reset error
Week	300006	W	
Hour	300007	W	
Minute	300008	W	
Second	300009	W	
Hours in Timer on	300010	R/W	Timer ON
Minute in Timer on	300011	R/W	Timer ON
Hours in Timer off	300012	R/W	Timer OFF
Minute in Timer off	300013	R/W	Timer OFF
Icon of Timer ON or OFF	300014	R/W	BIT0 = Icon of Timer ON BIT1 = Icon of Timer OFF 1 = enable 0 = disable
Minimum output DA2	300015	R/W	Default 25% (2.5vdc)
Minimum output DA3	300016	R/W	Default 25% (2.5vdc)
Pre-heat temperature setting	300017	R/W	25-35, default: 30
Reserved-	300018	R/W	
Super low speed rpm	300019	R/W	
Low speed rpm	300020	R/W	
Medium speed rpm	300021	R/W	
High speed rpm	300022	R/W	
Signal output setting	300023	R/W	1-10VDC (used to test, 0 = disable)
Temperature sampling time	300024	R/W	2-100, default: 5S
Factor of auto fan speed	300025	R/W	2-150, default:20
Factor of modulating valve	300026	R/W	2-250, default:150
Ti1 and Ti2 Cooling difference setting	300027	R/W	3-15, default:5
Ti1 and Ti2 Heating difference setting	300028	R/W	3-15 default:5
Controller Hardware type setting	300029	R/W	0=air cleaner (S5) 1=FCU (S1/S2/S3, SWC-S) 2=AHU (S6) or (AHU+W5) 3=AHU+AQI (S5+S6) 4=Zone controller(S7) Setting:1
Degree unit setting	300030	R/W	0=degree C 1=degree F
Temperature display setting	300031	R/W	0=Room temperature display on LED 1=Setting temperature display on LED
Setting temperature range	300032	R/W	0=setting temperature range is from 16-30 1=Setting temperature range is fixed. Cooling=24 °C, Heating=21°C

Temperature band setting	300033	R/W	
Reserved	300034	R/W	
Reserved	300035	R/W	
Reserved	300036	R/W	
Reserved	300037	R/W	
Reserved	300038	R/W	
Reserved	300039	R/W	
Reserved	300040	R/W	
Reserved	300041	R/W	
Reserved	300042	R/W	
Reserved	300043	W	
Reserved	300044	W	
Reserved	300045	W	
Software type	300046	R/W	0=2-pipe+MTV 1=2-pipe without valve 2=4-pipe+std valve 3=4-pipe+6-way valve
EH type	300047	R/W	0=without EH, 1=EH as booster; 2=EH as primary
DA1 control signal	300048	R/W	0=Tr/Ts 1=ESP
EC motor input ports	300049	R/W	0=CN4 working 1=CN5 working 2=CN4+CN5 working default:0
PRO1 input type	300050	R/W	0=NO; 1=NC
Tr sensor setting	300051	R/W	0=sensor on the wired wall pad; 1=sensor on the main PCB; default:0
Reserved	300052	R/W	0-120, default:80
Optimized swing angle	300053	R/W	200-999 default:0
E-heater	300054	R/W	Unit: KW*10
Room temp. factor	300055	R/W	90-120, default:103
Water inlet temp. factor	300056	R/W	90-120, default:103
Delt T factor	300057	R/W	90-120, default:102
Product type	300058	R/W	00-99; default:00
Product model	300059	R/W	000-999; default:000
Ex-works data	300060	R/W	0000——9999
Software version	300061	R	10-99 default:10
Hardware version	300062	R	10-99 default:10
Reserved	300063	R/W	
Reserved	300064	R/W	
Reserved	300065	R/W	
Reserved	300066	R/W	
Reserved	300067	R/W	
In auto mode, temp. Band setting	300068	R/W	1-15, default:3
Reserved	300069	R/W	
Reserved	300070	R/W	
Unit power input at High speed	300071	R/W	W*10
Unit power input at Med. speed	300072	R/W	W*10
Unit power input at Low speed	300073	R/W	W*10
Unit heat capacity at High speed	300074	R/W	KW*10
Unit heat capacity at Med. speed	300075	R/W	KW*10
Unit heat capacity at Low speed	300076	R/W	KW*10
Unit cool capacity at High speed	300077	R/W	KW*10
Unit cool capacity at Med. speed	300078	R/W	KW*10
Unit cool capacity at Low speed	300079	R/W	KW*10

* R = read only, W = write only, R/W = read and write.

Input Register table:

Description	Address	Type*	Remark
Tr temperature sensor	400000	R	
Ti1 temperature sensor	400001	R	
Ti2 temperature sensor	400002	R	
Reserved	400003	R	
Reserved	400004	R	
Error code	400005	R	Bit0 = Room temperature sensor error Bit1 = Ti1 temperature sensor error Bit2 = Ti2 temperature sensor error Bit3 = Float switch error Bit4 = Indoor coil low temperature protection Bit5 = Indoor coil over-heat protection Bit6 =Filter switch Bit7 = Electrical heater failure Bit8 = Motor1 Error Bit9 =Motor2 Error Bit10 = System parameters error Bit11 = Anti-frozen error Bit12 = Ti3 temperature sensor error Bit13 = Ti4 temperature sensor error Bit14 =PM2.5 sensor Bit15 =AQI Error
Fan speed status	400006	R	Low = 04(H) Medium = 02(H) High = 01(H)
Reserved	400007	R	
Reserved	400008	R	
EH	400009	R	0= disable, 1=booster, 2=primary
Unit type	400010	R	
DA1	400011	R	
DA2	400012	R	
Reserved	400013	R	
Reserved	400014	R	
Reserved	400015	R	
Reserved	400016	R	
Unit status	400017	R	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Unit OFF=32(H)
Temperature in wall pad	400018	R	
Motor running time	400019	R	
Motor running terms	400020	R	0-100
Cooling capacity	400021	R	
Cooling capacity terms	400022	R	0-100
Heating capacity	400023	R	
Heat capacity terms	400024	R	0-100
Reserved	400025	R	
Reserved	400026-35	R	
EC motor1 actual RPM	400036	R	
EC motor2 actual RPM	400037	R	
EC motor1 error	400038	R	
EC motor2 error	400039	R	

D.4.2. Open Modbus Protocol For EC-S8

Transfer Mode: RTU, BAUD Rate: 9600bps, 8 data bit, 1 stop bit, None parity bit

The communications require a delay of 80ms between reading an answer and sending the next command. All temperatures are equal to reading data*10 accuracy: 0.1 degree C.

Supported Functions:

Function Code	Function Description
01(01H)	Read Coils
02(02H)	Read Discrete Inputs
03(03H)	Read Holding Registers
04(04H)	Read Input Registers
05(05H)	Write Single Coil
06(06H)	Write Single Register
15(0FH)	Write Multiple Coils
16(10H)	Write Multiple Registers
255(FFH)	Extended Commands which are used to test unit

Valid Error code table:

Error code	Description	Definition
01 (01H)	Invalid commands	Received commands beyond valid commands
02 (02H)	Invalid data address	Data addresses beyond valid data address
03 (03H)	Invalid data	Data beyond definition range
04 (04H)	Write data not successful	Write data did not succeed

Coils table:

Description	Address	Type*	Remark
ON/OFF	100000	R/W	
Sleeping mode	100001	R/W	
Louver swings	100002	R/W	
Energy Saving Mode	100003	R/W	
PRO function	100004	R/W	

Discrete table:

Description	Address	Type*	Remark
MTV1	200000	R	
MTV2	200001	R	
Reserved	200002	R	
Reserved	200003	R	
Condensate pump	200004	R	
Electrical heater	200005	R	
Wired wall pad	200006	R	
PR-O1	200007	R	
Float switch	200008	R	
Reserved	200009	R	
EH safety switch	200010	R	
Internal test	200011	R	Testing purpose only.
Reserved	200012	R	
Reserved	200013	R	
Reserved	200014	R	
Reserved	200015	R	
Reserved	200016	R	
Reserved	200017	R	
Reserved	200018	R	
Reserved	200019	R	

* R = read only, W = write only, R/W = read and write.

Holding Register table:

Description	Address	Type*	Remark
Mode setting	300000	R/W	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Auto mode = 10(H)
Fan speed setting	300001	R/W	Low speed = 04(H) Medium speed = 02(H) High speed = 01(H) Auto fan speed = 07(H)
Louver swing setting	300002	R/W	Position 1=01(H)
			Position2=02(H)
			Position3=03(H)
			Position4=04(H)
			Auto=0F(H)
			Stop=00(H)
Setting temperature	300003	R/W	16-30 (actual*10 format)
Address setting	300004	R/W	1-255
Reset	300005	W	=0x33 reset error
Week	300006	W	
Hour	300007	W	
Minute	300008	W	
Second	300009	W	
Hours in Timer on	300010	R/W	Timer ON
Minute in Timer on	300011	R/W	Timer ON
Hours in Timer off	300012	R/W	Timer OFF
Minute in Timer off	300013	R/W	Timer OFF
Icon of Timer ON or OFF	300014	R/W	BIT0 = Icon of Timer ON BIT1 = Icon of Timer OFF 1 = enable 0 = disable
Minimum output DA2	300015	R/W	Default 25% (2.5vdc)
Minimum output DA3	300016	R/W	Default 25% (2.5vdc)
Pre-heat temperature setting	300017	R/W	25-35, default: 28
0-10vdc signal input setting	300018	R/W	Default: 40% (4VDC) or (10.4mA)
Super low speed rpm	300019	R/W	0-10V, default:2VDC
Low speed rpm	300020	R/W	1-10VDC, default: 3VDC
Medium speed rpm	300021	R/W	1-10VDC, default: 6VDC
High speed rpm	300022	R/W	1-10VDC, default: 8.5VDC
Signal output setting	300023	R/W	1-10VDC (used to test, 0 = disable)
Temperature sampling time	300024	R/W	2-100, default: 5S
Factor of auto fan speed	300025	R/W	2-150, default:20
Factor of modulating valve	300026	R/W	2-250, default:150
Ti1 and Ti2 difference setting	300027	R/W	3-15, default:5
Ti3 and Ti4 difference setting	300028	R/W	3-15 default:10
Controller Hardware type setting	300029	R/W	0=air cleaner (S5) 1=FCU (S1/S2/S3, SWC-S) 2=FCU (S8) or (S8+W5) Default:2
Degree unit setting	300030	R/W	0=degree C 1=degree F
Temperature display setting	300031	R/W	0=Room temperature display on LED 1=Setting temperature display on LED
Setting temperature range	300032	R/W	0=setting temperature range is from 16-30 1=Setting temperature range is fixed. Cooling=24 °C Heating=21 °C
Temperature band setting	300033	R/W	1-9, default:1

Software type	300046	R/W	0=2-pipe with valve 1=4-pipe with std valve 2=4-pipe with 6-way valve
EH type	300047	R/W	0=without EH, 1=EH as booster; 2=EH as primary
DA1 control signal mode	300048	R/W	0=Tr/Ts 1=ESP
EC motor input ports	300049	R/W	0=CN4 working; 1=CN5 working 2=CN4+CN5 working default:0
PRO1 input type	300050	R/W	0=NO; 1=NC
Tr sensor setting	300051	R/W	0=sensor on the wired wall pad; 1=sensor on the main PCB; default:0
Reserved	300052	R/W	0-120, default:80
Reserved	300053	R/W	200-999 default:0;
E-heater	300054	R/W	unit:KW*10
Room temp. factor	300055	R/W	90-120, default:103
Water inlet temp. factor	300056	R/W	90-120, default:103
Delt T factor	300057	R/W	90-120, default:102
Product type	300058	R/W	00-99; default:00
Product model	300059	R/W	000-999; default:000
Ex-works data	300060	R/W	0000——9999
Software version	300061	R	10-99 default:10
Hardware version	300062	R	10-99 default:10
EC motor1 Low RPM setting	300063	R/W	200rpm-1500rpm default:500
EC motor1 Maxi RPM setting	300064	R/W	200rpm-1500rpm default:1200
EC motor2 Low RPM setting	300065	R/W	200rpm-1500rpm default:500
EC motor2 Maxi RPM setting	300066	R/W	200rpm-1500rpm default:1200
EC motor qty setting	300067	R/W	0=EC motor1 working 1=EC motor2 working 2=EC motor 1/2 working default:2
In auto mode, temp. Band setting	300068	R/W	1-15, default:5
Reserved	300069	R/W	
Reserved	300070	R/W	
Unit power input at High speed	300071	R/W	W*10
Unit power input at Med. speed	300072	R/W	W*10
Unit power input at Low speed	300073	R/W	W*10
Unit heat capacity at High speed	300074	R/W	KW*10
Unit heat capacity at Med. speed	300075	R/W	KW*10
Unit heat capacity at Low speed	300076	R/W	KW*10
Unit cool capacity at High speed	300077	R/W	KW*10
Unit cool capacity at Med. speed	300078	R/W	KW*10
Unit cool capacity at Low speed	300079	R/W	KW*10
DA2 control mode	300080	R/W	0=based on delta T; 1=based on water flow; 2=based on signal input2
DA2 Chilled water flow setting	300081	R/W	0-4000L/h; default: 1020
DA2/DA3 heating water flow setting	300082	R/W	0-4000L/h; default: 1020
DA3 control signal mode	300083	R/W	0=based on delta T; 1=based on water flow; 2=based on signal input3;
DA2 4-20mA input 2	300084	R/W	0-100, Default: 40%
DA2/DA3 4-20mA input 3	300085	R/W	0-100, Default: 40%

Input Register table:

Description	Address	Type*	Remark
Tr temperature sensor	400000	R	
Ti1 temperature sensor	400001	R	
Ti2 temperature sensor	400002	R	
Ti3 temperature sensor	400003	R	
Ti4 temperature sensor	400004	R	
Error code	400005	R	Bit0 = Room temperature sensor error Bit1 = Ti1 temperature sensor error Bit2 = Ti2 temperature sensor error Bit3 = Float switch error Bit4 = Indoor coil low temperature protection Bit5 = Indoor coil over-heat protection Bit6 =Filter switch Bit7 = Electrical heater failure Bit8 = Motor1 Error Bit9 =Motor2 Error Bit10 = System parameters error Bit11 = Anti-frozen error Bit12 = Ti3 temperature sensor error Bit13 = Ti4 temperature sensor error Bit14 =PM2.5 sensor Bit15 =AQI Error
Fan speed status	400006	R	Low = 04(H) Medium = 02(H) High = 01(H)
0-10VDC signal1	400007	R	
4-20mA signal2	400008	R	
EH	400009	R	0= disable, 1=booster, 2=primary
Unit type	400010	R	
DA1	400011	R	
DA2	400012	R	
DA3	400013	R	
Unit status	400017	R	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Unit OFF=32(H)
Temperature in wall pad	400018	R	
Motor running time	400019	R	
Motor running terms	400020	R	0-100,
Cooling Capacity	400021	R	Unit: KWh
Cooling capacity terms	400022	R	0-100,
Heating capacity	400023	R	Unit: KWh
Heating capacity terms	400024	R	0-100,
EC motor1 actual RPM	400036	R	
EC motor2 actual RPM	400037	R	
EC motor1 error	400038	R	
EC motor2 error	400039	R	
Input signal (0-10Vdc)	400040	R	
Driver Temperature sensor	400041	R	
address	400042	R	
Reserved	400043	R	
water flow1	400044	R	m3/h
Water flow2	400045	R	m3/h
Cooling capacity	400046	R	
Heating capacity	400047	R	
4-20mAsignal input3	400048	R	

* R = read only, W = write only, R/W = read and write

D.5. Modbus Network Setup for FCU group

Network Setup

1. Disconnect the communication plug from the control box

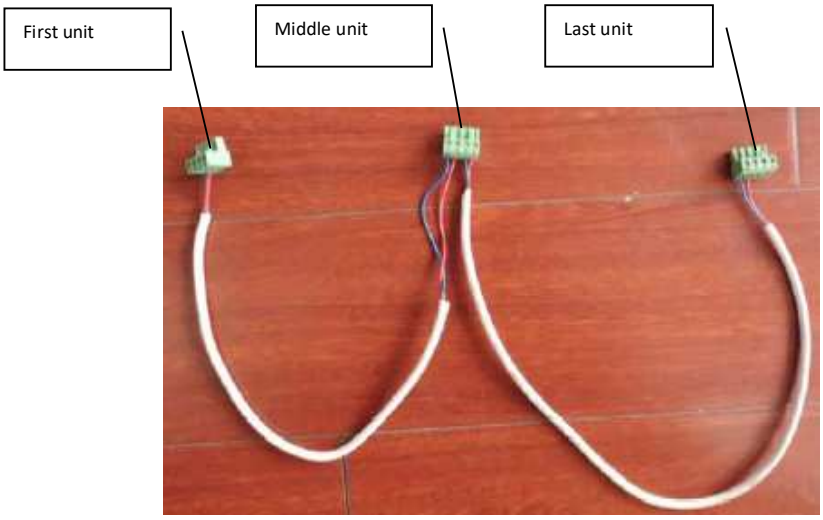
2. Communication plug

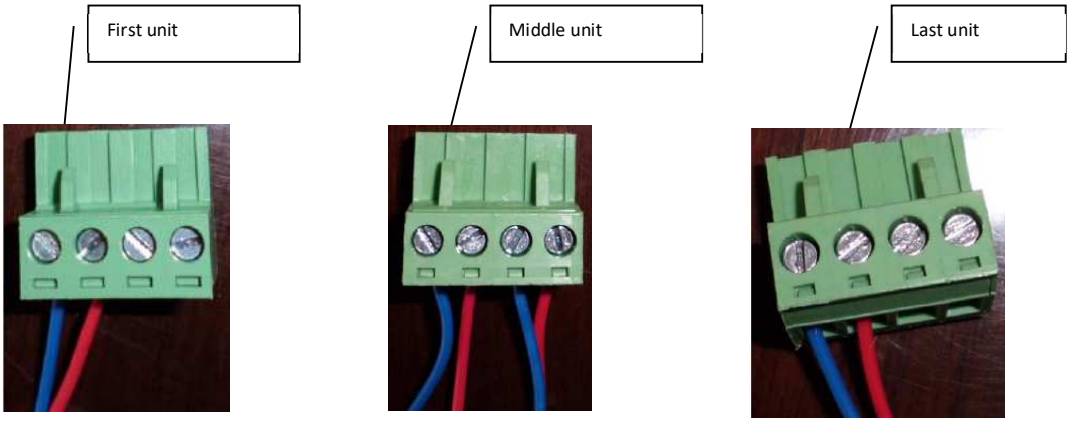
   A, B, A, B is printed on the main PCB. When you connect the wires, please ensure connection of A to A and B to B.

3. Connection wire

   3.1. If the total length of wire is more than 1000m, please use shielded wire in order to protect the signal transmission.

   3.2. Complete wire connection

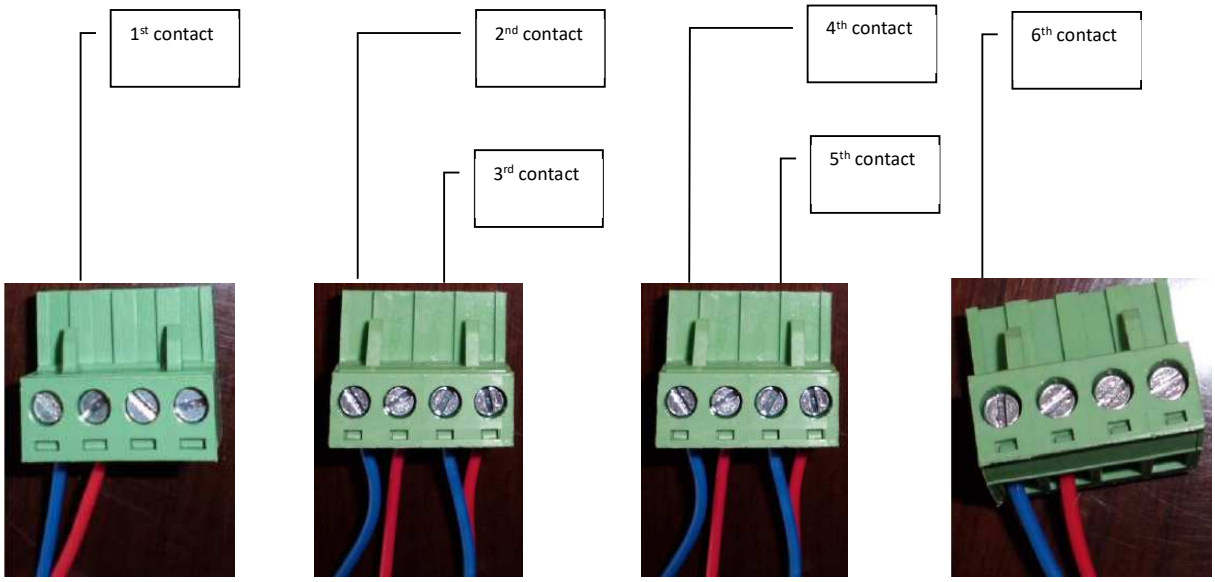




   3.3. Wire connection check

   3.3.1. After the wire connection is completed, please check that the wire colours correspond.

   3.3.2. Check the wire contact by using a multimeter.



3.3.3. Check 1 and 2, 3 and 4, 5 and 6 to be sure connections are correct.

3.3.4. If the resistance between two wire contacts is too high, please check and reconnect the wire contacts.

4. Reconnect the communication plug to control box

5. Using wired wall pad or Modbus to set each unit address.

D.6. LED Display and Error Description: I-Type (optional)

LED receiver in ABS housing with 0.5m or 1.8m pre-wiring

Complete Function PCB – I Type Control		
Fan speed setting	LED Display	Condition
High speed	Red LED On	Normal
Medium speed	Yellow LED On	Normal
Low speed	Green LED On	Normal

For all units - Green LED			
Error Description	**Blink**	**Reason**	**Remedy**
Return air sensor failure	Green LED blinks 1 times, stops for 3s	Room sensor unplugged or damaged.	1. Check if Tr plug is connected or not. 2. Check if sensor's resistance is correct or not.
Indoor coil sensor 1 failure	Green LED blinks 2 times, stops for 3s	Ti1 sensor unplugged or damaged.	1. Check if Ti1 plug is connected or not. 2. Check if sensor's resistance is correct or not.
Indoor coil sensor 2 failure	Green LED blinks 3 times, stops for 3s	Ti2 sensor unplugged or damaged.	1. Check if Ti2 plug is connected or not. 2. Check if sensor's resistance is correct or not.
Water pump failure	Green LED blinks 4 times, stops for 3s	Float switch is opened.	1. Check if the condensate water pipe is connected or not. 2. Check if the pump is functioning or not.
Indoor coil low temperature protection	Green LED blinks 5 times, stops for 3s	Water temperature is lower than 3 ^{o}C.	Check the water temperature.
Indoor coil over-heat protection	Green LED blinks 6 times, stops for 3s	Water temperature is higher than 70 ^{o}C.	Check the water temperature
Filter Switch (S8 PCB)	Green LED blinks 7 times, stops for 3s	Filter switch is opened.	1. Check if filter block or not 2. replace the new filter
Electric Heater failure	Green LED blinks 8 times, stops for 3s	Only for unit with EH. EH safety switch is opened.	1. Change fan speed to high. 2. Replace the damaged EH safety switch.
EC motor failure (CN4)	Green LED blinks 9 times, stops 3s	No EC motor feedback	1. Check Modbus setting. 2. Check the EC motor.
EC motor failure (CN5)	Green LED blinks 10 times, stops 3s	No EC motor feedback	1. Check Modbus setting. 2. Check the EC motor.
Anti-frozen protection	Green LED blinks 12 times, stops for 3s	When unit is standby, Tr<2 ^{o}C.	1. Turn on unit to keep Tr high than 5ºC

E. Control Specifications: Flexible Function (W Type)

E.1. I/O Port Definitions for W type

I/O Port Definitions For EC-W3:

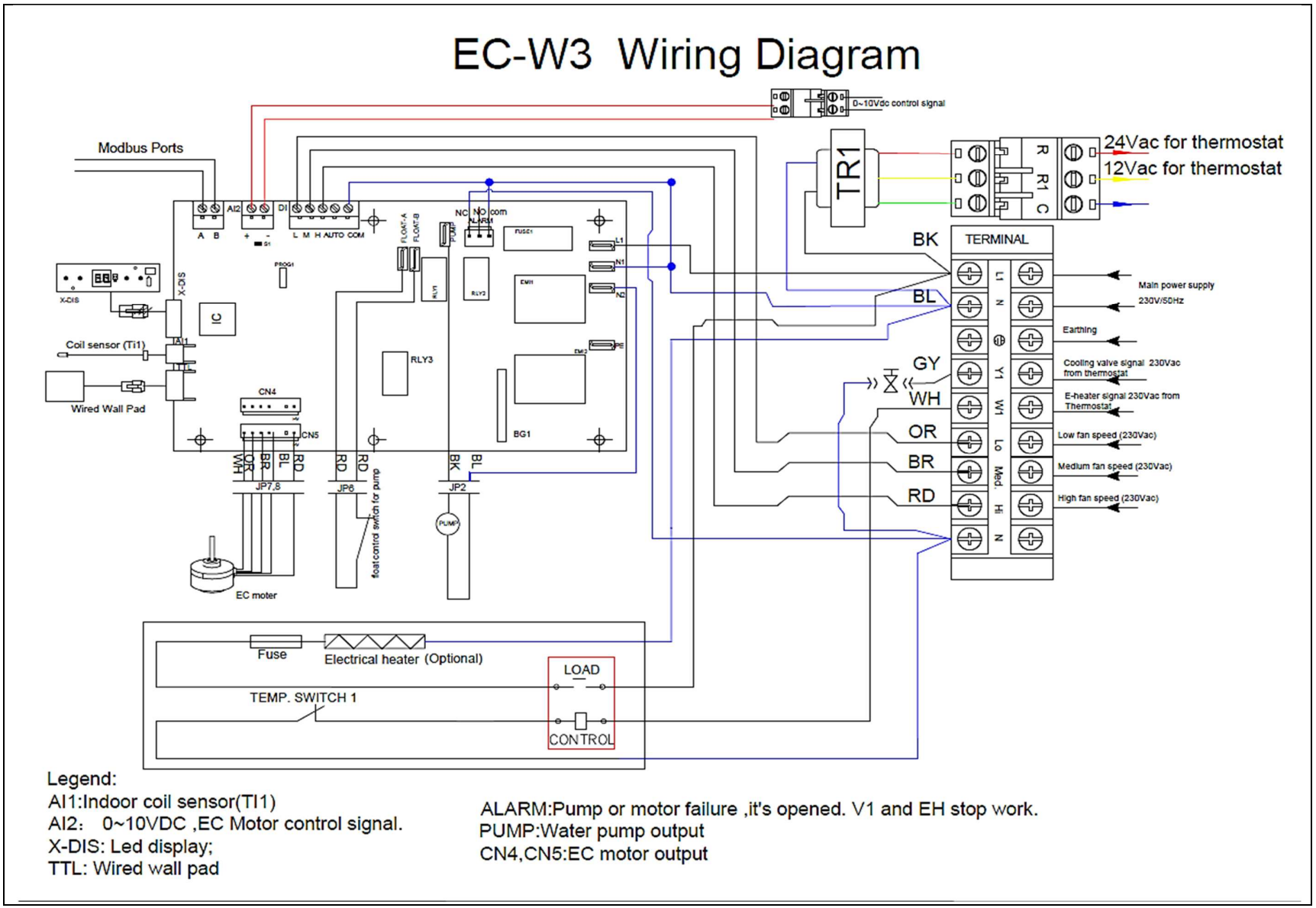
I/O		Code	Descriptions
Analogue input	Coil temperature sensor	AI1	Cooling / heating coil sensor (Ti1)
Voltage input	High fan speed	H	230 VAC input signals from the wired thermostat
	Medium fan speed	M	
	Low fan speed	L	
	EH signal	EH	230 VAC input signals from the wired thermostat (W1-Used it)
	Live	L1	External 230VAC power supply connection to the PCB
	Neutral	N1, N2	
	Earth	GND	
Signal Input	Modulating signal	+/-	Low voltage modulating signal input (standard 0-5 VDC, S1=OPEN, optional 0-10 VDC, S1=CLOSED)
Digital input	Float switch	Float	Voltage free (NC)
Voltage output	Water pump	PUMP	Voltage output (L)
	EC motor1	CN3	5-wire connection
	EC motor2	CN4	5-wire connection
	Stepping motor	CN1, CN2	Low-voltage output (W1-used it)
	EH Relay	CN5	When EH signal input is powered on and EC motor RPM>300 RPM, EH output is turned on (W1-Used it)
Digital output	LED display	X-DIS	Low-voltage output
Voltage-free output	Alarm	ALARM	Voltage-free alarm contact: (a) Standard configuration is (NC).
Communication port	Modbus Port	A, B	Modbus Protocol

I/O Port Definitions For EC-W4/W5 :

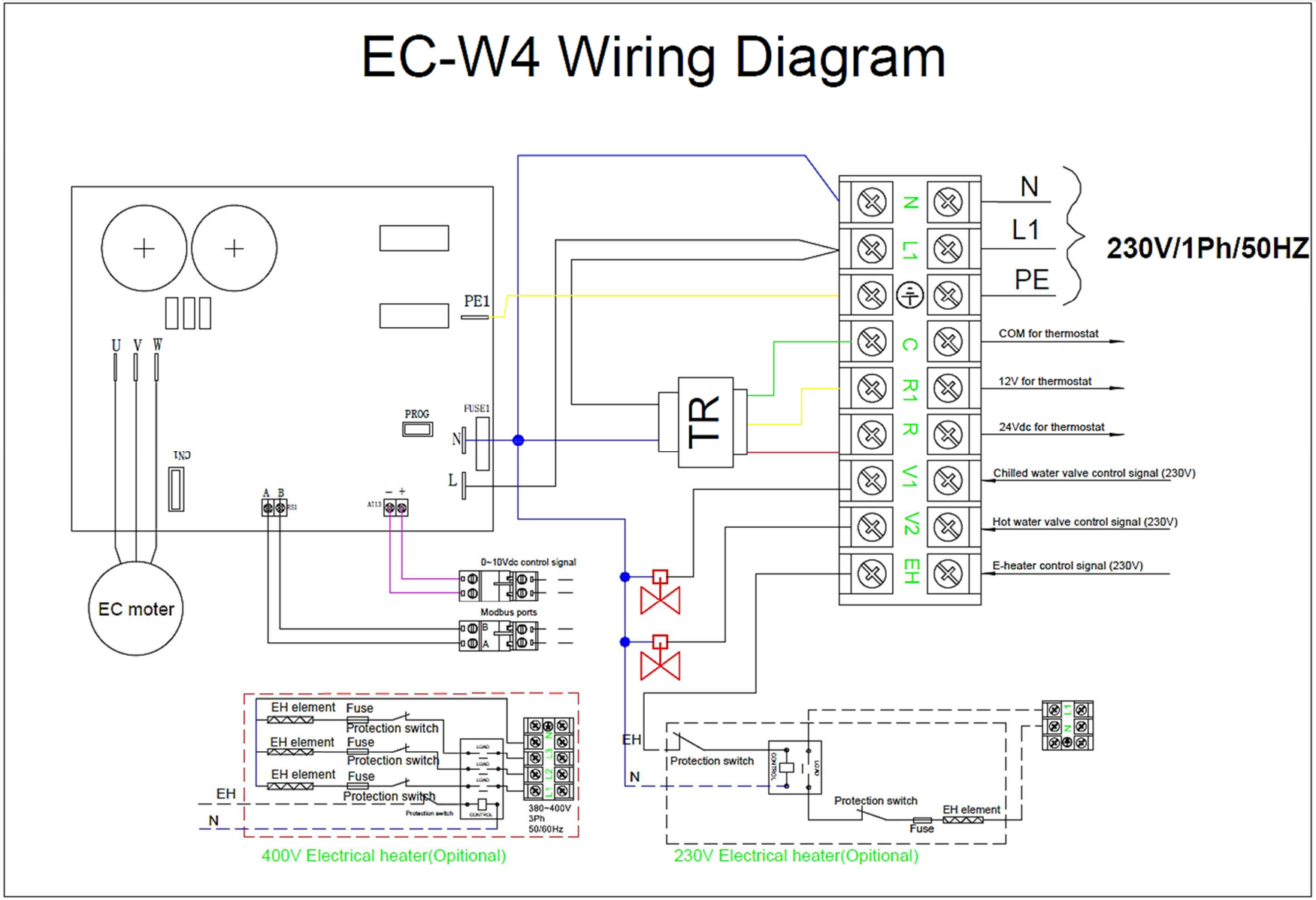
I/O		Code	
Voltage input	Live	L1	External 230VAC power supply connection to the PCB
	Neutral	N1	
	Earth	GND	
Signal Input	Modulating signal1	+/-	Low voltage modulating signal input (0-10Vdc)
Voltage output	DC motor 1	U, V, W	3-wire connection for DC motor1
	DC motor 2	U1, V1, W1	3-wire connection for DC motor2 only for W5
Communication port	Modbus Port	A, B	Modbus Protocol

E.2. Wiring Diagrams for W type

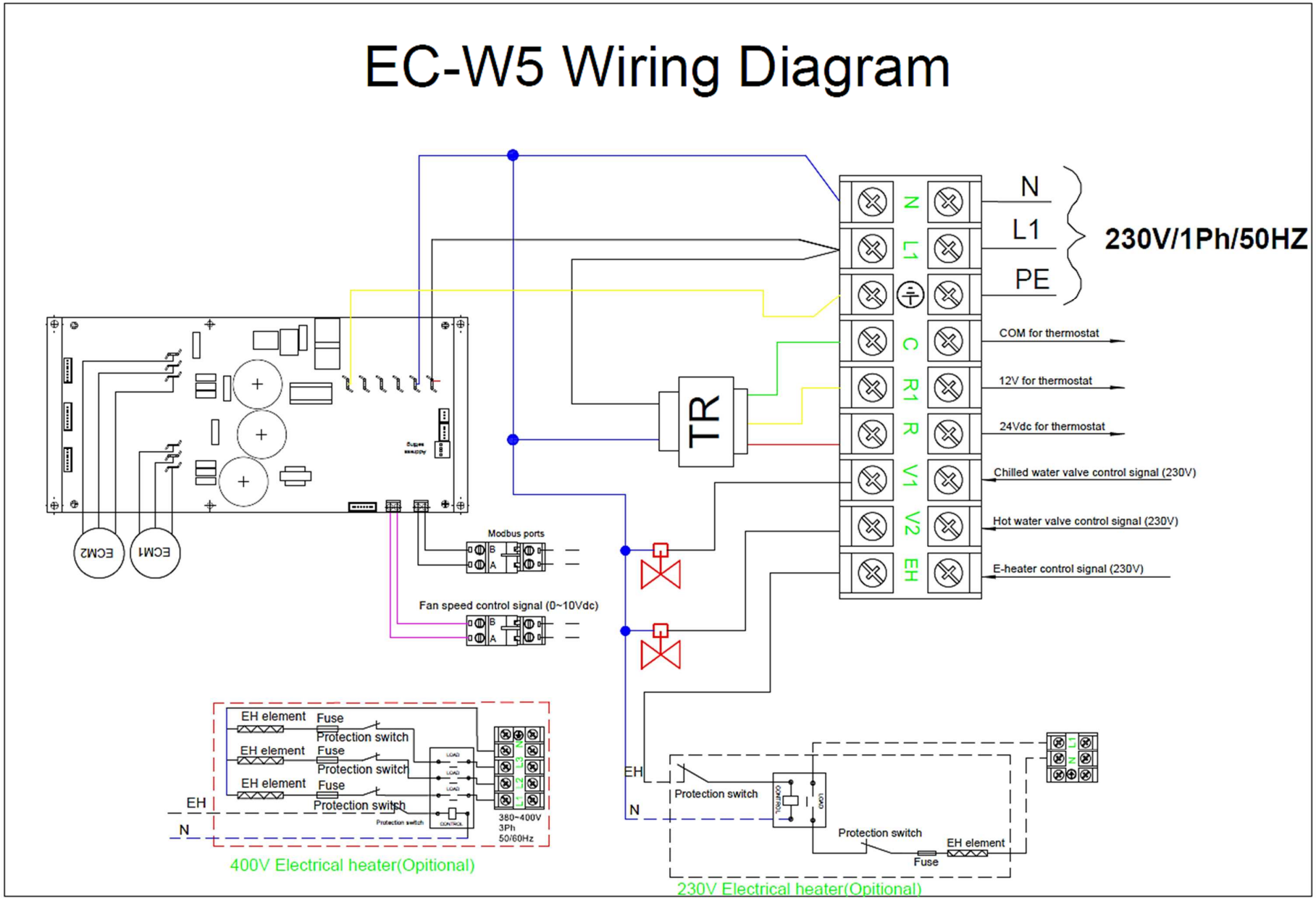
Flexible Function PCB EC-W3 for PDWC-400~800-EC



Flexible Function PCB EC-W4 for PDWC-1000~1800-EC



Flexible Function PCB EC-W5 for PDWC-2400-EC



E.3. Control Logic Specifications

E.3.1. Control Logic Specifications for W3

UNIT POWER ON/OFF

a) The unit is turned ON when any of the fan speed inputs (H/M/L) are ON, or modulating signal input is more than 2.0VDC.
b) The unit is turned OFF only if all of the fan speed inputs (H/M/L) are OFF and modulating signal input is less than 2.0VDC.

ALARM PROTECTION AND ERROR DISPLAY

a) If the float switch is open for 5 minutes or EC motor is failure, then the (NC) voltage-free alarm contact shall be open and the (NO) voltage free alarm contact shall be closed.
b) If the float switch is open for 10 minutes or EC motor is failure, the LED display reports a condensate management failure.

DRAIN PUMP OPERATION (IF INSTALLED)

a) When the unit turns ON:
    a. If Ti1 < 14 ºC, the drain pump turns ON.
    b. If 14ºC<=Ti<16ºC, the drain pan keeps original state.
    c. If Ti1 ≥ 16 ºC, the drain pump turns OFF.
b) When the unit turns OFF, the drain pump will remain ON for 5 minutes and then turn OFF.
c) At any time:
    a. If the float switch is OPEN, the drain pump will turn ON.
    b. If the float switch is OPEN and then CLOSES, the drain pump will remain ON for 5 minutes, and then turn OFF.

MODULATING SIGNAL INPUT

a) The standard configuration is for 0-5VDC modulating signal input.
b) The optional configuration is for 0-10VDC modulating signal. To set the PCB to the optional configuration, the S1 jumper must be closed.

ELECTRIC HEATER OPERATION (IF INSTALLED)

a) After unit is turned on, EH relay will be ON when EH signal is power on and EC motor RPM>300
b) If EC motor failure or EC motor RPM is lower than 300RPM, EH relay is opened at once.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN WINTER

This is frost protection for when the unit is off to prevent water in the coil and room from freezing.
When Unit is in Standby Mode, if Ti1≦ 2 ºC for 2 minutes, it report error code and Buzzer beeps.

E.3.2. Control Logic Specifications for W4/W5

The unit is turned ON when modulating signal input is more than 2.0VDC or Modbus 300006 and 300007 settings;
The unit is turned OFF when modulating signal input is less than 2.0VDC and Modbus 300006 and 300007 settings.

E.4. Open Modbus Protocol

E.4.1. Open Modbus Protocol for W3

Transfer Mode: RTU BAUD Rate:9600bps, 8 data bit, 1 stop bit, None parity bit
The communications require a delay between reading an answer and sending the next command of 80 ms.

Holding Register table

Description	Address	Type*	Remark
Motor1 minimum RPM (CN4 Port)	30000	R/W	200-1500rpm700
Motor1 maximum RPM (CN4 Port)	30001	R/W	200-1500rpm
Motor2 minimum RPM (CN5 Port)	30002	R/W	200-1500rpm
Motor2 maximum RPM (CN5 Port)	30003	R/W	200-1500rpm1350
Motor qty setting	30004	R/W	0=EC motor1 working 1=EC motor2 working 2=EC motor 1/2 working default: 2
Reserved	30005	R/W	
Motor1 RPM writing	30006	R/W	MS30006=0-200, Motor1 works according to signal input1; MS30006=above 200, Motor1 RPM is according to RPM writing.
Motor2 RPM writing	30007	R/W	MS30007=0-200, Motor2 works according to signal input1; MS30007=above 200, Motor2 RPM is according to RPM writing.
Unit Address setting	30008	R/W	1-15 Default: 55
High speed RPM setting	30009	R/W	200-1500rpm 1300rpm
M- speed RPM setting	30010	R/W	200-1500rpm 1100rpm
L-speed RPM setting	30011	R/W	200-1500rpm 900rpm
Anti-frozen protection setting	30012		0=able 1=disable. Default:0
Optimized swing angle	30013	R/W	200-999 default:0;

Input Register table:

Description	Address	Type*	Remark
EC motor1 actual RPM	40000	R	
EC motor2 actual RPM	40001	R	
EC motor1 error	40002	R	
EC motor2 error	40003	R	
Input signal1 (0-10Vdc)	40004	R	
Reserved	40005	R	
Condensate pump	40006	R	
Electrical heater	40007	R	
Ti1	40008	R	
Wired wall pad	40009	R	
Hi-speed input	40010	R	
M-speed input	40011	R	
L-speed input	40012	R	
Float switch input	40013	R	
EH safety switch input	40014	R	
Alarm output	40015	R	
ERR Code	40016	R	
Software Version	40017	R	3202201202

E.4.2. Open Modbus Protocol for W4/W5

Transfer Mode: RTU, BAUD Rate: 9600bps, 8 data bit, 1 stop bit, None parity bit
The communications require a delay between reading an answer and sending the next command of 80ms. All temperature is equal to reading data*10 accuracy: 0.1 degree C.

Holding Register table:

Description	Address	Type*	Remark
EC1 Minimum RPM	300001	R/W	200rpm-1500rpm
EC1 Maximum RPM	300002	R/W	200rpm-1500rpm
EC2 Minimum RPM	300003	R/W	200rpm-1500rpm
EC2 Maximum RPM	300004	R/W	200rpm-1500rpm
Motor qty setting	30004	R/W	0=EC motor1 working 1=EC motor2 working 2=EC motor 1/2 working W4-only set 0; W5/W6 default:=2
Signal inputs setting for W6	30005	R/W	0=Signal input 1 works; Motor 1/2 works based on signal input1. 1=Signal input2 works; Motor 1 works based on signal input1. Motor 2 works based on signal input2. Default:0
Motor1 RPM writing	30006	R/W	MS30006=0-200, Motor1 works according to signal input1; MS30006=above 200, Motor1 RPM is according to RPM writing.
Motor2 RPM writing	30007	R/W	MS30007=0-200, Motor2 works according to signal input2; MS30007=above 200, Motor2 RPM is according to RPM writing.
Unit Address setting	30008	R	1-15; Set by Dip-switch Default: 55

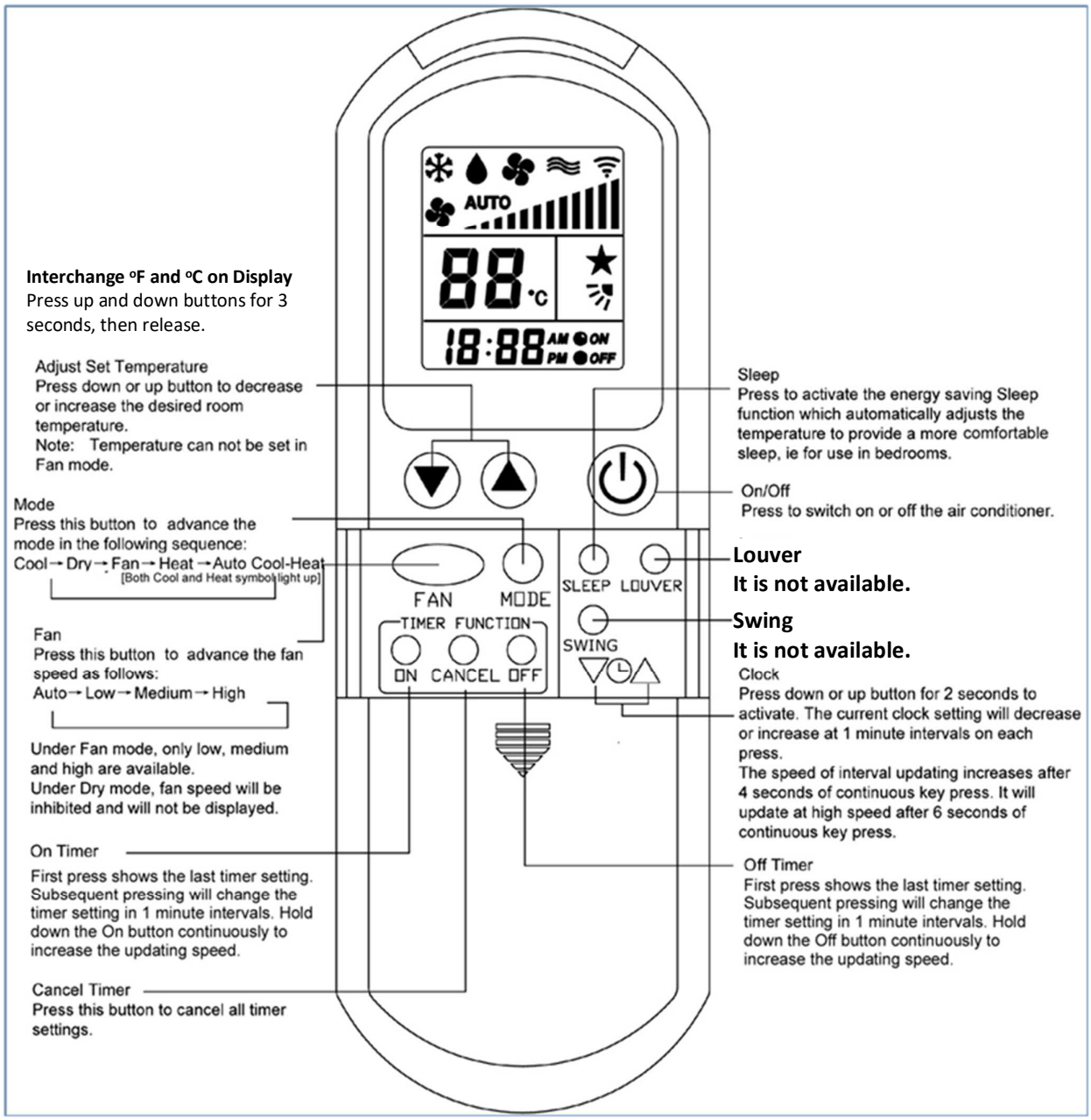
Input Register table:

Description	Address	Type*	Remark
EC motor1 actual RPM	40000	R	
EC motor2 actual RPM	40001	R	
EC motor1 error	40002	R	
EC motor2 error	40003	R	
Input signal1 (0-10Vdc)	40004	R	
Input signal2 (0-10Vdc)	40005	R	
Software Version	40017	R	

** R = read only, W = write only, R/W = read and write*

F. User Interface

F.1. Remote Handset for I-control



Interchange °F and °C on Display
Press up and down buttons for 3 seconds, then release.

Adjust Set Temperature
Press down or up button to decrease or increase the desired room temperature.
Note: Temperature can not be set in Fan mode.

Mode
Press this button to advance the mode in the following sequence:
Cool → Dry → Fan → Heat → Auto Cool-Heat
[Both Cool and Heat symbol light up]

Fan
Press this button to advance the fan speed as follows:
Auto → Low → Medium → High

Under Fan mode, only low, medium and high are available.
Under Dry mode, fan speed will be inhibited and will not be displayed.

On Timer
First press shows the last timer setting. Subsequent pressing will change the timer setting in 1 minute intervals. Hold down the On button continuously to increase the updating speed.

Cancel Timer
Press this button to cancel all timer settings.

Sleep
Press to activate the energy saving Sleep function which automatically adjusts the temperature to provide a more comfortable sleep, ie for use in bedrooms.

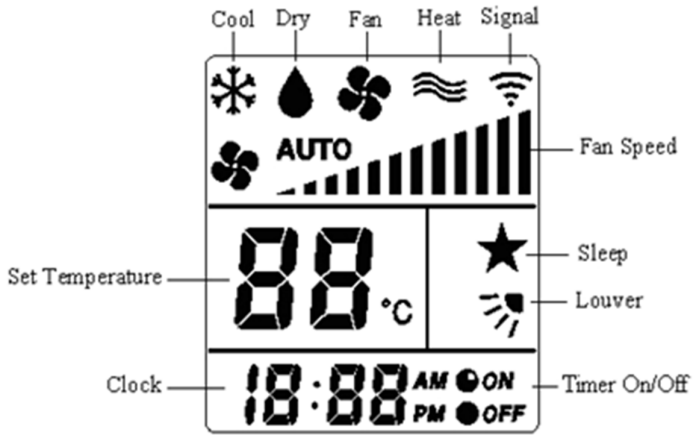
On/Off
Press to switch on or off the air conditioner.

Louver
It is not available.

Swing
It is not available.

Clock
Press down or up button for 2 seconds to activate. The current clock setting will decrease or increase at 1 minute intervals on each press.
The speed of interval updating increases after 4 seconds of continuous key press. It will update at high speed after 6 seconds of continuous key press.

Off Timer
First press shows the last timer setting. Subsequent pressing will change the timer setting in 1 minute intervals. Hold down the Off button continuously to increase the updating speed.

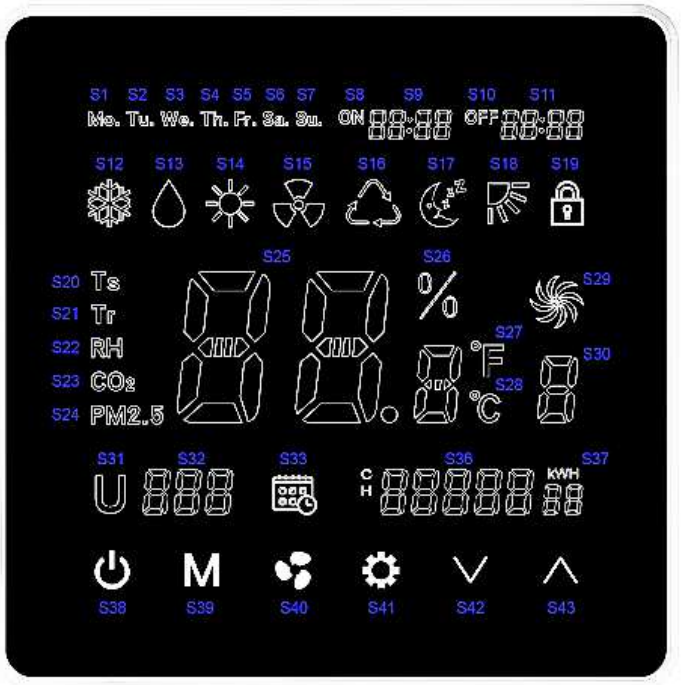


Attention:

When unit with handset is master, settings are automatically sent to slaves;
Auto Cool-Heat operation will be applicable in 4-pipe system only.
Use “Swing” and “Louver” are not applicable.

F.2. Wired Wall Pad Controller for I-Control

F.2.1. LED display



Code	Legend	Code	Legend	Code	Legend
S1	Monday	S14	Heating Mode	S27	Fahrenheit degree
S2	Tuesday	S15	Ventilation Mode	S28	Celsius degree
S3	Wednesday	S16	Auto Mode	S29	Fan
S4	Thursday	S17	Sleep mode	S30	0-Auto; 1-Low;2-Medium; 3-High
S5	Friday	S18	Swing mode	S31	Unit address
S6	Saturday	S19	LED lock	S32	Unit No. / Error code
S7	Sunday	S20	Setting Temperature	S33	Weekly timer
S8	Timer-ON	S21	Room Temperature	S34	C-cooling
S9	Timer-ON time Normally: Real time	S22	RH (if need)	S35	H-heating
S10	Timer-OFF	S23	CO2 density (if need)	S36	Energy consumption
S11	Timer-OFF time	S24	PM2.5 density (if need)	S37	Energy consumption cycle
S12	Cooling Mode	S25	Data Display		
S13	Dehumidification	S26	RH percentage		
S38	On/Off Button	S40	Fan speed setting	S42	Up
S39	Mode setting	S41	Parameter setting	S43	Down

F.2.2. Operation guide

S38	On/OFF Button	Press  to turn on. Press it again to turn off.
S39	Mode button	With wall pad on, press  to select Cooling, Dehumidification, Heating, Ventilation or Auto sequentially.or Auto sequentially.
S40	Fan Speed Button	Press  to change from 0 to3. 0=Auto speed, 1=Low speed, 2=Medium speed, 3=High speed.
S41	Parameter Setting Button	Long press  for 5 seconds to set today's day of week. Press  or  to change from Monday to Sunday.
		Long press  for 5 seconds then short press it once to set current time. Press  or  to change current time.
		Long press  for 5 seconds then short press it twice to set Timer ON. Press  to set day of week from Monday to Sunday. Press  or  to change Timer ON time. Press  to turn Timer ON on or off and S8 appears or disappears.
		Long press  for 5 seconds then short press it 3 times to set Timer OFF time. Press  to set day of week from Monday to Sunday. Press  or  to change Timer OFF time. Press  to turn Timer OFF on or off and S10 appears or disappears.
		Long press  for 5 seconds then short press it 4 times to set group control and U31 appears. The function is reserved.
		Long press  for 5 seconds then short press it 5 times to set unit address and U32 appears. Press  or  to change unit address.
	***** For MODBUS user only**	Long press  for 5 seconds then short press it 6 times to set unit parameters. Press  to change the parameter type. Press  or  to change parameter setting value. S31/S32 displays "U001", which is used to set unit type. 0=iAIR …… Mode: Ventilation T, RH, CO2, PM2.5 are displayed. 1=iFCU …… Mode: S12, S13, S14, S15, S16, S21 or S20 is displayed. 2=iAHU …… Mode: S12, S13, S14, S15, S16, S21 or S20 is displayed. 3=iAHU with air cleaner …… Mode: S12, S13, S14, S15, S16, T, RH, CO2, PM2.5 are displayed. S31/S32 displays "U002", which is used to set unit of temperature degree. 0=Celsius degree. 1=Fahrenheit degree.

S31/S32 displays “U003”, which is used to select display temperature on LCD.
1=Setting temperature.
0=Room temperature.

S31/S32 displays “U004”, which is used to set setting temperature range.
0=Setting temperature is from 16~30°C.
1=Cooling setting temperature 24°C, Heating setting temperature 21°C.

S31/S32 displays “U005”, which is used to set setting temperature band.
1~9°C.

S31/S32 displays “U006-U009”, which are reserved to set parameters with optional accessory to measure PM2.5 and CO2 values.

S31/S32 displays “U010~U011”, which are reserved.

S31/S32 displays “U012”, which is used to set setting RH point.
30~70, default: 50

S31/S32 displays “U013”, which is used to set setting RH band.
10~30, default: 10

S31/S32 displays “U014”, which is used to set unit address.
1~255, default: 1

S31/S32 displays “U015”,which is used to set unit ESP.
0~100%, default: 40%，

S31/S32 displays “U016”, which is reserved.

S31/S32 displays“U017”, which is used to set software. (please refer to different PCB)
0=2-pipe with valve
1=2-pipe without valve
2=4-pipe with std valve
3=4-pipe with 6-way valve

S31/S32 displays “U018”, which is reserved.

S31/S32 displays “U019”, which is used to set DA1 function
When U001=2,3
U019=0, fan control signal is based on Tr, Ts PID calculation
U019=1, fan control signal is based on ESP PID calculation

S31/S32 displays “U020”, which is used to calibrate the sensor on the wired wall pad.
-5~5, default: -3

S31/S32 displays “U021”, which is used to set EH function
U021= 0, without EH.
U021= 1, EH as booster.
U021=2, EH as primary.

S31/S32 displays “U022”, which is used to select Tr sensor.
0=the sensor in the WWP.
1=the sensor in the PCB.

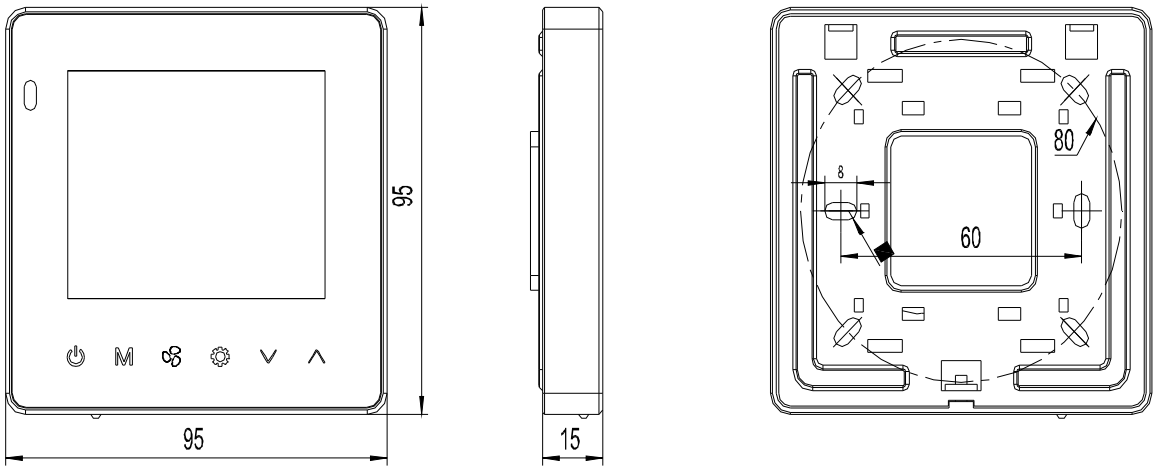
S31/S32 displays “U023”, which is used to display cooling and heating energy consumption.
0=S34/S35/S36/S37 disappears
1=S34/S35/S36/S37 appears
In cooling and dehumidification mode, cooling energy consumption is shown.

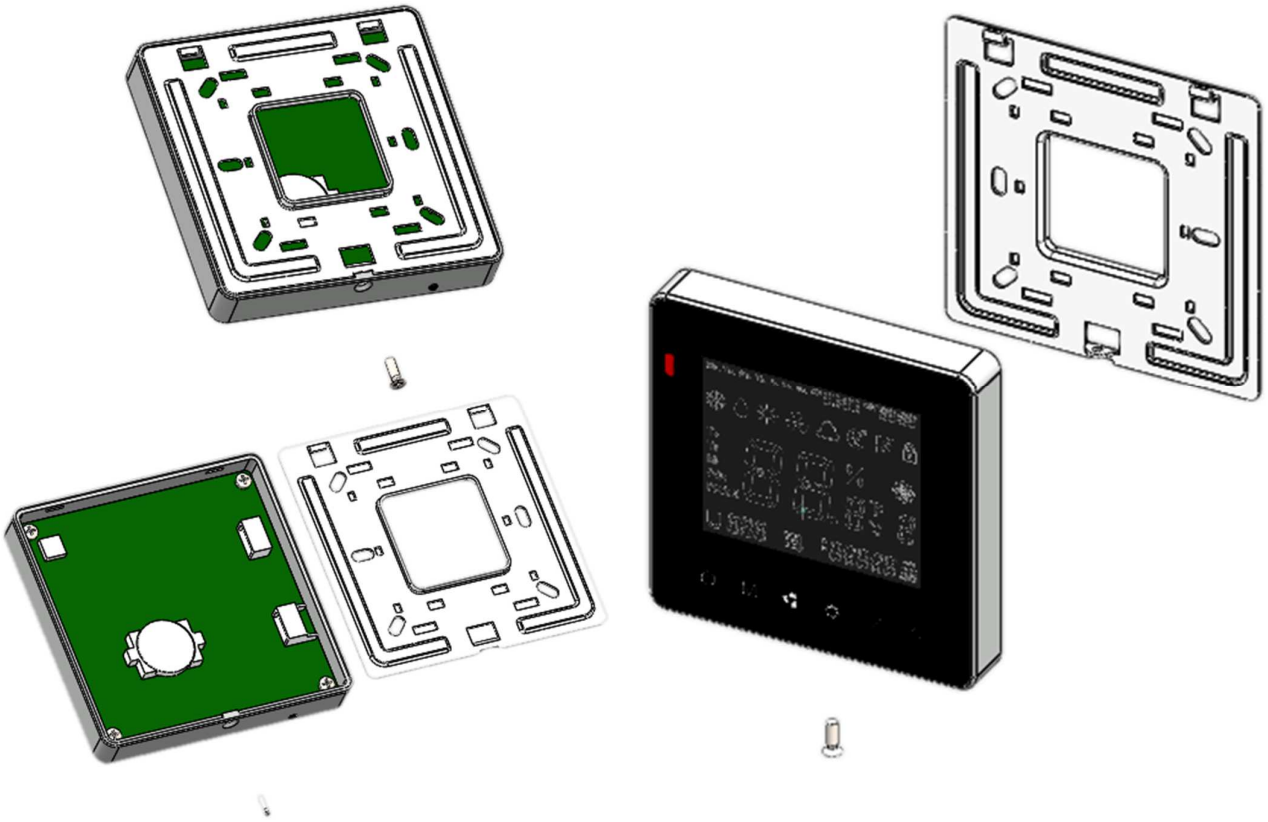
		In heating mode, heating energy consumption is shown. 2=Motor running time is shown. S31/S32 displays “U024”, which is used to set low speed RPM or control signal. S31/S32 displays “U025”, which is used to set medium speed RPM or control signal. S31/S32 displays “U026”, which is used to set high speed RPM or control signal. S31/S32 displays “U027”, which is used to set Delta T OF Ti1/Ti2. S31/S32 displays “U028”, which is used to set Delta T OF Ti3/Ti4. S31/S32 displays “U029”, which is used to read unit type. S31/S32 displays “U030”, which is used to read unit model. S31/S32 displays “U031”, which is used to read unit manufacturing date.
S32	Error code	S32：E** blinks Bit0 = Room temperature sensor error Bit1 = Ti1 temperature sensor error Bit2 = Ti2 temperature sensor error Bit3 = Float switch error Bit4 = Indoor coil low temperature protection Bit5 = Indoor coil overheat protection Bit6 =Filter switch Bit7 = Electrical heater failure Bit8 = Motor1 Error Bit9 =Motor2 Error Bit10 = System parameters error Bit11 = Anti-frozen error Bit12 = Ti3 temperature sensor error Bit13 = Ti4 temperature sensor error Bit14 =PM2.5 sensor Bit15 =AQI Error
Combination Button Function		Screen Lock Function Long press ^ for 5 seconds, S19 appears and screen is locked. Long press ^ for 5 seconds again, S19 disappears and screen is unlocked.
		Swings Function Long press v for 5 seconds, S18 appears and swings is ON. Long press v for 5 seconds again, S18 disappears and swings is OFF.
		Sleep Mode Long press for 5 seconds, S17 appears and sleep mode is ON. Long press for 5 seconds again, S17 disappears and sleep mode is OFF.

F.2.3. Error Code List

Error Description	Code	Reason	Remedy
Room temperature sensor error	E1	Room sensor unplugged or damaged.	1. Check if Tr plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 1 failure	E2	Ti1 sensor unplugged or damaged.	1. Check if Ti1 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 2 failure	E3	Ti2 sensor unplugged or damaged.	1. Check if Ti2 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Float switch error	E4	Float switch is opened.	1. Check if the condensate water pipe is connected or not.
			2. Check if the pump is functioning or not.
Indoor coil low temperature protection	E5	Water temperature is lower than 3 ºC.	Check the water temperature.
Indoor coil over-heat protection	E6	Water temperature is higher than 70 ºC.	Check the water temperature
Filter switch protection	E7	Filter Switch is open.	Replace or clean filter.
Electric Heater failure	E8	Only for unit with EH.	1. Change fan speed to high.
		EH safety switch is opened.	2. Replace the damaged EH safety switch.
EC motor failure(CN4)	E9	No EC motor feedback	1. Check Modbus setting.
			2. Check the EC motor.
EC motor failure(CN5)	E10	No EC motor feedback	1. Check Modbus setting.
			2. Check the EC motor.
Motor qty setting error (S6 PCB)	E11	Motor Qty setting error	1: check Modbus setting
Anti-frozen protection	E12	When unit is standby, Tr<2ºC.	1. Turn on unit to keep Tr high than 5ºC
Indoor coil sensor 3 failure (S6 PCB)	E13	Ti3 sensor unplugged or damaged.	1. Check if Ti3 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 4 failure (S6 PCB)	E14	Ti4 sensor unplugged or damaged.	1. Check if Ti4 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
PM2.5 sensor failure (S6 PCB)	E15	PM2.5 sensor unplugged or damaged.	1. Check if PM2.5 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
AQI sensor failure (S6 PCB)	E16	AQI sensor unplugged or damaged.	1. Check if AQI plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Wired Wall Pad failure	E17	WWP unplugged or not well	Check plugs

F.2.4. Dimensions and installation





1. Remove the screw on the bottom and remove the back connection panel.
2. Fix the back panel to wall and then connect the Display on the back panel.

G. Sensor Resistance R-T Conversion Table

Resistance: R (25°C) = 10KΩ ± 1% Beta Constant: B (25/85) = 3950 ± 1%

Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)	Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)
-30	186.3613	179.2666	172.4247	5	25.9521	25.4562	24.9672
-29	174.9608	168.4053	162.0793	6	24.6872	24.2274	23.7738
-28	164.3317	158.2726	152.4218	7	23.4912	23.0650	22.6443
-27	154.4170	148.8151	143.4022	8	22.3599	21.9650	21.5750
-26	145.1643	139.9837	134.9746	9	21.2897	20.9239	20.5622
-25	136.5254	131.7332	127.0964	10	20.2768	19.9380	19.6028
-24	128.4558	124.0216	119.7285	11	19.3178	19.0041	18.6937
-23	120.9146	116.8107	112.8348	12	18.4096	18.1193	17.8318
-22	113.8640	110.0648	106.3818	13	17.5493	17.2807	17.0146
-21	107.2691	103.7512	100.3387	14	16.7340	16.4857	16.2394
-20	101.0977	97.8396	94.6771	15	15.9612	15.7317	15.5040
-19	95.3201	92.3020	89.3705	16	15.2284	15.0164	14.8059
-18	89.9088	87.1124	84.3946	17	14.5333	14.3376	14.1432
-17	84.8385	82.2471	79.7268	18	13.8738	13.6933	13.5139
-16	80.0856	77.6837	75.3463	19	13.2479	13.0816	12.9160
-15	75.6284	73.4018	71.2336	20	12.6537	12.5005	12.3479
-14	71.4468	69.3823	67.3708	21	12.0895	11.9485	11.8080
-13	67.5220	65.6077	63.7412	22	11.5535	11.4239	11.2946
-12	63.8370	62.0616	60.3295	23	11.0442	10.9252	10.8064
-11	60.3755	58.7288	57.1212	24	10.5602	10.4510	10.3419
-10	57.1228	55.5953	54.1032	25	10.1000	10.0000	9.9000
-9	54.0651	52.6480	51.2629	26	9.6709	9.5709	9.4710
-8	51.1895	49.8747	48.5889	27	9.2623	9.1626	9.0630
-7	48.4842	47.2643	46.0705	28	8.8732	8.7738	8.6747
-6	45.9381	44.8062	43.6978	29	8.5025	8.4037	8.3052
-5	43.5409	42.4906	41.4615	30	8.1494	8.0512	7.9534
-4	41.2831	40.3086	39.3531	31	7.8128	7.7154	7.6184
-3	39.1559	38.2516	37.3644	32	7.4919	7.3953	7.2993
-2	37.1508	36.3117	35.4880	33	7.1859	7.0903	6.9953
-1	35.2603	34.4817	33.7169	34	6.8940	6.7995	6.7056
0	33.4771	32.7547	32.0447	35	6.6156	6.5221	6.4294
1	31.7945	31.1243	30.4652	36	6.3498	6.2576	6.1660
2	30.2064	29.5847	28.9728	37	6.0962	6.0051	5.9148
3	28.7068	28.1301	27.5623	38	5.8540	5.7642	5.6752
4	27.2904	26.7556	26.2286	39	5.6227	5.5342	5.4465

Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)	Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)
40	5.4018	5.3146	5.2283	77	1.4137	1.3722	1.3317
41	5.1907	5.1049	5.0199	78	1.3681	1.3275	1.2880
42	4.9890	4.9045	4.8210	79	1.3243	1.2845	1.2458
43	4.7961	4.7130	4.6309	80	1.2820	1.2431	1.2053
44	4.6117	4.5300	4.4494	81	1.2413	1.2033	1.1663
45	4.4354	4.3551	4.2759	82	1.2021	1.1649	1.1287
46	4.2667	4.1878	4.1100	83	1.1644	1.1279	1.0926
47	4.1053	4.0278	3.9515	84	1.1279	1.0923	1.0577
48	3.9508	3.8748	3.7999	85	1.0928	1.0580	1.0241
49	3.8030	3.7283	3.6548	86	1.0590	1.0249	0.9918
50	3.6614	3.5882	3.5161	87	1.0264	0.9930	0.9606
51	3.5258	3.4540	3.3833	88	0.9949	0.9623	0.9306
52	3.3960	3.3255	3.2562	89	0.9646	0.9326	0.9016
53	3.2715	3.2025	3.1346	90	0.9353	0.9040	0.8737
54	3.1523	3.0846	3.0181	91	0.9070	0.8764	0.8468
55	3.0380	2.9717	2.9065	92	0.8797	0.8498	0.8208
56	2.9285	2.8635	2.7996	93	0.8534	0.8241	0.7958
57	2.8234	2.7597	2.6972	94	0.8280	0.7994	0.7716
58	2.7227	2.6603	2.5990	95	0.8035	0.7754	0.7483
59	2.6260	2.5649	2.5049	96	0.7798	0.7523	0.7258
60	2.5333	2.4734	2.4147	97	0.7569	0.7300	0.7041
61	2.4443	2.3856	2.3282	98	0.7348	0.7085	0.6831
62	2.3589	2.3014	2.2452	99	0.7134	0.6877	0.6628
63	2.2768	2.2206	2.1656	100	0.6928	0.6676	0.6433
64	2.1981	2.1431	2.0892	101	0.6728	0.6482	0.6244
65	2.1224	2.0686	2.0159	102	0.6536	0.6295	0.6062
66	2.0498	1.9970	1.9455	103	0.6349	0.6113	0.5885
67	1.9800	1.9283	1.8779	104	0.6169	0.5938	0.5715
68	1.9129	1.8623	1.8130	105	0.5995	0.5769	0.5550
69	1.8484	1.7989	1.7507	106	0.5826	0.5605	0.5391
70	1.7864	1.7380	1.6908	107	0.5663	0.5447	0.5237
71	1.7267	1.6794	1.6332	108	0.5506	0.5293	0.5089
72	1.6694	1.6231	1.5779	109	0.5353	0.5145	0.4945
73	1.6142	1.5689	1.5247	110	0.5206	0.5002	0.4806
74	1.5612	1.5168	1.4736	111	0.5063	0.4863	0.4671
75	1.5101	1.4667	1.4245	112	0.4924	0.4729	0.4541
76	1.4610	1.4185	1.3772	113	0.4791	0.4599	0.4415

H. Troubleshooting

Symptoms	**Cause**	**Remedy**
The fan coil does not start up	No voltage	Check for presence of voltage Check fuse on board
	Mains switch in the “OFF position	Place in the “ON” position
	Faulty room control	Check the room control
	Faulty fan	Check fan motor
Insufficient output	Filter clogged	Clean the filter
	Air flow obstructed	Remove obstacles
	Room control regulation	Check the room air sensor
	Incorrect water temperature	Check the water source
	Air present	Check the air vent
Noise and vibrations	Contact between metal parts	Check for loosening parts
	Loose screws	Tighten screws

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Note: All the information or data in this manual may be changed without notice.

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